

	Form No.	Issue Date	Version
	NPD-FRM-004a	18/10/2023	2
	Authorised by	Innovation Manager	Deb Keane
Form Title	FINISHED PRODUCT SPECIFICATION		

1101546 PATTIES JUMBO SAUSAGE ROLL 24X120G	Spec. version	2.0
	Effective date	25/06/2026

Product Code	1101546			
Product Name	PATTIES JUMBO SAUSAGE ROLL 24X120G			
Product Description	Patties Jumbo Sausage Roll			
Packaging Description	Individually flow wrapped sausage roll in printed film			
Manufacturing Location	Davies Bakery / Patties Bairnsdale			
APN/TUN	APN	9356335005595	TUN	19356335005615

Ingredient Listing	Wheat Flour, Australian Beef (21%), Water, Margarine (Vegetable Oils and/or Animal Fats, Emulsifier (471), Antioxidant (307b), Colour (160a), Water, Acidity Regulators (331, 330), Salt, Flavour), Binder (Contains Wheat , Soy , Salt, Mineral Salt (451)), Carrot (4%), Breadcrumbs (Contains Wheat), Onion (1%), Seasoning (Contains Wheat , Flavour Enhancer (621)), Wheat Gluten, Salt, Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (100)).
Product Claims	100% Australian Beef
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY. MAY CONTAIN: EGG, MILK, SESAME.
Country of Origin	 Made in Australia from at least 77% Australian ingredients

Nutrition Information				
	NUTRITION INFORMATION			
	SERVINGS PER PACKAGE: 1			
	SERVING SIZE: 120 g **			
		AVG QTY PER SERVING	% DI* (PER SERVING)	AVG QTY PER 100 g
	ENERGY	1610 kJ	19 %	1340 kJ
	PROTEIN	9.4 g	19 %	7.9 g
	FAT, total	21.9 g	31 %	18.2 g
	- saturated	11.3 g	47 %	9.4 g
	CARBOHYDRATE	31.7 g	10 %	26.4 g
	- sugars	1.5 g	2 %	1.3 g
	SODIUM	861 mg	37 %	717 mg
*Percentage daily intakes (%DI) are based on an average adult diet of 8700 kJ. Your daily intakes may be higher or lower depending on your energy needs. ** Average weight at time of packing.				

Specification Status:	☐ In Development ☒ Approved ☐ Obsolete	Page 1 of 3
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Health Star Rating	
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Usage Instructions	
Shelf life	548 days (18 months)
Storage instructions	KEEP FROZEN. STORE AT OR BELOW MINUS 18°C. THAW AND STORE BELOW 5°C FOR UP TO 5 DAYS. ONCE THAWED, DO NOT REFREEZE. ROLL MUST BE COOKED THOROUGHLY (TO AT LEAST 75°C) BEFORE CONSUMPTION.
Cooking Instructions	OVEN 1. Preheat oven to 170°C (fan forced). 2. Leave roll in packaging and place on oven tray. 3. If frozen, cook for 32 minutes. 4. If thawed, cook for 20 minutes. 5. Allow to stand for 2 minutes before serving.
	MICROWAVE OVEN (1000 WATT) 1. Leave roll in packaging and place on a microwave safe plate. 2. Place into a microwave oven in the middle of turntable. 3. Cook on high, if frozen for 2 ½ minutes, if thawed for 1 ½ minutes. 4. Allow to stand for 2 minutes before serving. 5. To achieve a crisp texture, place roll unwrapped in a preheated oven (fan forced) for 10 minutes or air fryer at 170°C for 5 minutes.
	AIR FRYER (1500 WATT) 1. Preheat air fryer to 170°C. 2. Remove roll from packaging and place in air fryer basket. 3. Cook from frozen for 20 minutes. 4. Allow to stand for 2 minutes before serving.
	CAUTION: FILLING MAY BE VERY HOT.
	GUIDE ONLY, COOKING TIMES MAY VARY.

Contact Information	Patties is a registered trademark of Patties Foods Pty Ltd PROUDLY BAKED FOR: PATTIES FOOD GROUP Level 2, 1 Joseph Avenue, Mentone, Victoria, Australia 3194 For further information, consumer comments or questions please email info@patties.com.au or call 1800 650 069 (AU), 0800 650 069 (NZ).  PATTIESAUSTRALIA  @PATTIESAU www.patties.com.au
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Packaging Details									
PACKAGING SPECIFICATION									
Old SKU #	1101546				Customer FG #	NA			
New SKU #	1101546				Site Item no.	BAIRNSDALE			
Product Description	PATTIES JUMBO SAUSAGE ROLL 24X120G								
Brand	PATTIES								
PRIMARY PRODUCT (eg Pie, Roll....)									
Production weight									
Individual Piece weight	120				g				
RETAIL PACK (eg Selling Item)									
Retail Pack Weight (Product)	120				g				
Primary Products per Retail Pack	1				un				
Outer (Corrugated carton)									
Outer Weight (Product) NET	2.880				Kg				
Gross Outer Weight (Product+Packaging)	3.080				Kg				
Retail Packs per Outer	24				Un				
Individual Piece per Outer	24				Un				
Outer Configuration (H x L x W)	4				x	1	x	6	
PRIMARY PACK Dimensions (mm)									
Width									
Wrap	180				x	235	Repeat		
Inner Carton									
Length									
Internal Dimensions	0				x	0	x	0	
External Dimensions	0				x	0	x	0	
OUTER Dimensions (mm)									
Length									
Internal Dimensions	285				x	183	x	135	
External Dimensions	273				x	191	x	151	
PALLET AUS									
Outers Per Layer	24				Layers Per Pallet		6		
Outers Per Pallet	144				Pallet Pattern		24S1		
Pallet Dimensions (mm) (L x W x H)	1119				x	1119	x	1055	
PALLET (Others, export...)									
Outers Per Layer	NA				Layers Per Pallet		NA		
Outers Per Pallet	0				Pallet Pattern		NA		
Pallet Dimensions (mm) (L x W x H)	NA				x	NA	x	NA	
Other									
Pallet NET weight kg	415				0				
Pallet Gross weight kg	484				0				
BARCODES									
APN (Retail Pack)					9356335005595				
TUN (Outer)					19356335005615				
Pack Part # Inner/Wrap/Sleeve	4006990				- AQS e-weight inclusion at inner and outer packaging				
Pack Part # Outer	4007341								
Issue Date	7/01/2026								
Unit date code	DD/MMM/YYYY dd mm hh:mm line				Outer date code	DD/MMM/YYYY hh:mm			