

	Form No.	Issue Date	Version
	NPD-FRM-004a	18/10/2023	2
	Authorised by	Innovation Manager	Deb Keane
Form Title	FINISHED PRODUCT SPECIFICATION		

1101545 PATTIES MEAT PIE 24 X 175G	Spec. version	2.0
	Effective date	10/07/2026

Product Code	1101545			
Product Name	PATTIES MEAT PIE 24X175G			
Product Description	Patties Meat Pie			
Packaging Description	Individually flow wrapped pie in printed film			
Manufacturing Location	Patties Bairnsdale			
APN/TUN	APN	9356335005588	TUN	19356335005608

Ingredient Listing	Water, Wheat Flour, Australian Beef (Min 25%), Margarine (Vegetable Oils and/or Animal Fats, Emulsifier (471), Antioxidant (307b), Colour (160a), Water, Acidity Regulators (331, 330), Salt, Flavour), Thickener (1422), Textured Soy Protein (Colour (150a)), Seasoning (Contains Wheat), Onion, Pastry Mix (Contains Wheat , Mineral Salts (500, 341), Emulsifier (481), Thickener (412)), Colour (150c), Emulsifier (322 (Soy)), Salt, Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (100)), Processing Aid (Contains Wheat).
Product Claims	100% Australian Beef
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY. MAY CONTAIN: EGG, MILK.
Country of Origin	 Made in Australia from at least 85% Australian ingredients

Nutrition Information				
	NUTRITION INFORMATION			
	SERVINGS PER PACKAGE: 1			
	SERVING SIZE: 175 g **			
		AVG QTY PER SERVING	% DI* (PER SERVING)	AVG QTY PER 100 g
	ENERGY	1770 kJ	20 %	1010 kJ
	PROTEIN	11.5 g	23 %	6.6 g
	FAT, total	25.6 g	37 %	14.6 g
	- saturated	13.0 g	54 %	7.4 g
	CARBOHYDRATE	36.0 g	12 %	20.6 g
	- sugars	1.4 g	2 %	0.8 g
	SODIUM	693 mg	30 %	396 mg
*Percentage daily intakes (%DI) are based on an average adult diet of 8700 kJ. Your daily intakes may be higher or lower depending on your energy needs.				
** Average weight at time of packing.				

Specification Status:	☐ In Development ☒ Approved ☐ Obsolete	Page 1 of 3
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Health Star Rating	
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Usage Instructions	
Shelf life	548 days (18 months)
Storage instructions	KEEP FROZEN. STORE AT OR BELOW MINUS 18°C. THAW AND STORE BELOW 5°C FOR UP TO 5 DAYS. ONCE THAWED, DO NOT REFREEZE. PIE MUST BE COOKED THOROUGHLY (TO AT LEAST 75°C) BEFORE CONSUMPTION.
Cooking Instructions	OVEN 1. Preheat oven to 170°C (fan forced). 2. Leave pie in packaging and place on oven tray. 3. If frozen, cook for 60 minutes. 4. If thawed, cook for 40 minutes. 5. Allow to stand for 2 minutes before serving.
	MICROWAVE OVEN (1000 WATT) + OVEN/AIR FRYER 1. Leave pie in packaging and place on a microwave safe plate. 2. Place into a microwave oven in the middle of turntable. 3. Cook on high, if frozen for 2½ minutes, if thawed for 1½ minutes. 4. Allow to stand for 2 minutes before serving. 5. Transfer pie unwrapped to a preheated oven (fan forced) or air fryer set at 170°C. If the pie was frozen, cook for an additional 10 minutes. If the pie was thawed, cook for additional 8 minutes. 6. Allow to stand for 2 minutes before serving.
	AIR FRYER (1500 WATT) 1. Preheat air fryer to 170°C. 2. Remove pie from packaging and place in air fryer basket. 3. Cook from frozen for 25 minutes. 4. Allow to stand for 2 minutes before serving.
	CAUTION: FILLING MAY BE VERY HOT. GUIDE ONLY, COOKING TIMES MAY VARY.

Contact Information	PATTIES IS A REGISTERED TRADEMARK OF PATTIES FOODS PTY LTD. PROUDLY BAKED BY PATTIES FOOD GROUP LEVEL 2, 1 JOSEPH AVENUE, MENTONE, VICTORIA, AUSTRALIA 3194 FOR FURTHER INFORMATION, CONSUMER COMMENTS OR QUESTIONS PLEASE EMAIL INFO@PATTIES.COM.AU OR CALL 1800 650 069 (AU), 0800 650 069 (NZ).  pattiesaustralia  @pattiesau www.patties.com.au
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Packaging Details									
PACKAGING SPECIFICATION									
Old SKU #	1101545			Customer FG #	NA				
New SKU #	1101545			Site Item no.	BAIRNSDALE				
Product Description	PATTIES MEAT PIE 24X175G								
Brand	PATTIES								
PRIMARY PRODUCT (eg Pie, Roll....)									
Production weight									
Individual Piece weight	175			g					
RETAIL PACK (eg Selling Item)									
Retail Pack Weight (Product)	175			g					
Primary Products per Retail Pack	1			un					
Outer (Corrugated carton)									
Outer Weight (Product) NET	4.200			Kg					
Gross Outer Weight (Product+Packaging)	4.536			Kg					
Retail Packs per Outer	24			Un					
Individual Piece per Outer	24			Un					
Outer Configuration (H x L x W)	4			x	2	x	3		
PRIMARY PACK Dimensions (mm)									
Width Repeat									
Wrap	290			x	170				
Inner Carton									
Length Width Height									
Internal Dimensions	0			x	0	x	0		
External Dimensions	0			x	0	x	0		
OUTER Dimensions (mm)									
Length Width Height									
Internal Dimensions	325			x	217	x	139		
External Dimensions	333			x	225	x	155		
PALLET AUS									
Outers Per Layer	16			Layers Per Pallet		6			
Outers Per Pallet	96			Pallet Pattern		16S1			
Pallet Dimensions (mm) (L x W x H)	1116			x	1116	x	1079		
PALLET (Others, export...)									
Outers Per Layer	NA			Layers Per Pallet		NA			
Outers Per Pallet	0			Pallet Pattern		NA			
Pallet Dimensions (mm) (L x W x H)	NA			x	NA	x	NA		
AUS									
Pallet NET weight kg	403			Other		0			
Pallet Gross weight kg	475			Other		0			
BARCODES									
APN (Retail Pack)				9356335005588					
TUN (Outer)				19356335005608					
Pack Part # Inner/Wrap/Sleeve	4006935			- AQS e-weight inclusion at inner and outer packaging					
Pack Part # Outer	4007340								
Issue Date	7/01/2026								
Unit date code	DD/MMM/YYYY dd mm hh:mm line			Outer date code			DD/MMM/YYYY hh:mm		