

	Form No.	Issue Date	Version
	NPD-FRM-004c	18/10/2023	1
	Authorised by	Innovation Manager	Deb Keane
Form Title	FINISHED PRODUCT SPECIFICATION		

1100865 OTM 3 CHEESE MACARONI 8x260 g	Spec. version	9.0
	Effective date	21/11/2025

Product Code	1100865			
Product Name	Entrée 3 Cheese Macaroni			
Product Description	Macaroni served in cheesy sauce topped with delicious mozzarella, parmesan and breadcrumb.			
Packaging Description	Single cavity sealed tray, in printed cardboard inner.			
Manufacturing Location & Line	Queensland: Line 2			
APN/TUN	APN	9310761713356	TUN	19310761713353

Ingredient Listing	Cheese Sauce (54%) (Water, Cheddar Cheese (Milk), Cream (Milk), Thickener (1422), Milk Solids, Salt, Natural Flavour (Milk), Stock Powder (Flavour Enhancer (635)), Spices, Yeast Extract), Elbow Pasta (44%) (Water, Durum Wheat Semolina), Mozzarella Cheese (1%) (Milk), Cheddar Cheese (Milk), Breadcrumb (0.5%) (Wheat), Parmesan Cheese (0.5%) (Milk). Total meal includes 4% Cheddar Cheese.
Product Claims	Vegetarian
Allergen Statement	Contains: Milk, Wheat, Gluten. May Contain: Crustacean, Egg, Fish, Mollusc, Peanut, Sesame, Soy, Sulphites.
Country of Origin	

Nutrition Information			
Pieces per pack	N/A		
Servings per package	1		
Serving size	260g		
		Avg Qty per Serving	Avg Qty per 100g
Energy	1240 kJ	478 kJ	
	297 Cal	114 Cal	
Protein	10.7 g	4.1 g	
Fat, total	8.6 g	3.3 g	
- saturated	5.2 g	2.0 g	
Carbohydrate	43.2 g	16.6 g	
- sugars	3.1 g	1.2 g	
Sodium	507 mg	195 mg	

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Health Star Rating	
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Quality Attributes	
Physical	Cheese sauce: smooth, pale-yellow Pantone 0131U; Pasta elbows: 25mm bent elbow tubular shape, outer surface is ribbed, pale yellow, al-dente, springy and bounces back to shape when pressed Cheese topping: pale yellow crumbs of mozzarella less than 10mm, parmesan fine granular particles, free flowing, firm and grainy. Soft texture with minimal resistance to bite Al-dente pasta, soft yet slight resistance, Creamy smooth cheese sauce with firm toppings
Product Photo (without packaging)	
Product Photo (as sold in primary packaging)	
Microbiological	SPC <100000 cfu/g

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	Coliforms <100 cfu/g E Coli <10 cfu/g Enterobacteriaceae <10 cfu/g
Chemical	Annual NIP test

Usage Instructions	
Shelf life	730 days
Storage instructions	Keep frozen, store at or below minus 18 C. Must be cooked thoroughly (to at least 75°C) prior to consumption. Consume immediately. Once heated, consume immediately. Do not reheat, refrigerate, or refreeze.
Cooking Instructions	MICROWAVE: 1. Remove frozen meal from carton. Do not pierce or remove film. 2. Microwave on HIGH for 3 minutes and 30 seconds. 3. Carefully remove from microwave, peel back film and stir meal thoroughly. 4. Replace film and microwave for a further 1 minute. 5. Allow to stand for 2 minutes before serving. CAUTION: TRAY AND MEAL WILL BE VERY HOT, BE CAREFUL TO AVOID STEAM BURNS. Cooking instructions are provided as a guide only.
Serving suggestion	Try with a side of roasted broccoli.

Packaging Details	
Retail Pack/outer date format (e.g., USB/BBD/DD MMM YY)	Primary Packaging (Tray): CODE JULIAN TIME B01 Secondary Packaging (Inner): DD MMM YY Time Tertiary Packaging (Outer): DD MMM YY
Carton weight (g)	2080 g
Carton Dimensions (L x W x H)	270 x 183 x 155 mm
Material/ Packaging type for primary packaging	4006070 TRAY NC CPET 171X127 2103 4005511 FILM RPSB 25UM 345MM
Material/ Packaging type for secondary packaging	Cardboard box
Internal Palletising Information	
New Zealand	

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Number of Layers on Pallet	6	Number of Cartons per Layer	24
Total number of cartons per pallet	144		
Australia			
Number of Layers on Pallet	6	Number of Cartons per Layer	24
Total number of cartons per pallet	144		

Contact Information	Proudly prepared by Patties Food Group		
	Level 2, 1 Joseph Avenue, Mentone, Victoria, Australia 3194		
	For further information, consumer comments or questions please email info@patties.com.au or call 0800 650 069 (NZ), 1800 650 069 (AU).		