

	Form No.	Issue Date	Version
	NPD-FRM-004a	12/04/2020	1
	Authorised by	Innovation Manager	Kirsten Zadow
Form Title	FINISHED PRODUCT SPECIFICATION		

1006210 Patties Bulk Mini Party Pies 1 x 3kg	Spec. version	2.0
	Effective date	13/12/2021

Product Code	1006210		
Product Name	Patties Bulk Mini Party Pies 1 x 3kg		
Product Description	Patties Mini Beef Party Pies		
Packaging Description	Patties mini party pies in a bulk printed carton, no inner packaging		
Manufacturing Location	161-169 Princes Highway Bairnsdale Victoria 3875		
APN/TUN	APN	N/A	TUN 193 11008 06210 4

Ingredient Listing	<p>Ingredients: Water, Australian Wheat Flour, Australian Beef (22%), Margarine (Vegetable Oil and / or Animal Fat, Water, Salt, Emulsifiers (471, Soy Lecithin), Acidity Regulators (331, 330), Antioxidant (307b (Soy)), Colour (160a), Flavours), Thickeners (1412, 1422), Seasoning (Contains Wheat, Flavour Enhancer (621)), Pastry Premix (Contains Wheat, Mineral Salts (500, 341), Emulsifier (481), Thickener (412)), Colour (150c), Salt, Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)), Processing Aid (Contains Wheat).</p>
Product Claims	-
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY. MAY CONTAIN: EGG, MILK.
Country of Origin	

Nutrition Information				
Servings per package	120 (approx)			
Serving size	25g			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
	Energy	260 kJ	3 %	1030 kJ
	Protein	1.8 g	4 %	7.2 g
	Fat , total	3.6 g	6 %	14.5 g
	– saturated	1.8 g	8 %	7.3 g
	Carbohydrate	5.8 g	2 %	23.4 g
	– sugars	0.2 g	<1 %	0.7 g
	Sodium	120 mg	5 %	482 mg
	*Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.			


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Health Star Rating	
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Usage Instructions	
Shelf life	18 Months (548 days)
Storage instructions	<p>Heating Instructions</p> <p>Conventional Oven</p> <ol style="list-style-type: none"> 1. Preheat oven to 175°C (fan forced 165°C) 2. Remove pies from pack and place on baking tray 3. If frozen heat for approximately 15 minutes 4. If thawed heat for approximately 10 minutes <p>Microwave based on 1200 Watt</p> <ol style="list-style-type: none"> 1. Remove pies from pack and place on suitable plate 2. Select Medium High power 3. If frozen heat for approximately 2 minutes 4. If thawed heat for approximately 1 ½ minutes <p>Allow to stand for 2 minutes</p> <p>CAUTION: Filling may be very hot Guide only, heat time may vary Pies must be cooked thoroughly before consumption</p>
Serving Instructions	<p>HANDLE WITH CARE - FRAGILE</p> <p>KEEP FROZEN</p> <p>STORE AT OR BELOW -18°C</p>

Contact Information	<p>PROUDLY BAKED BY PATTIES FOODS PTY LTD 161-169 PRINCES HIGHWAY BAIRNSDALE VICTORIA 3875</p> <p>FOR FURTHER INFORMATION, CONSUMER COMMENTS OR QUESTIONS PLEASE CALL 1800 650 069 (8AM TILL 5PM MONDAY TO FRIDAY EXCLUDING PUBLIC HOLIDAYS) INFO@PATTIES.COM.AU OR FIND US ON FACEBOOK</p> <p>WWW.PATTIESFOODS.COM.AU</p>
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Packaging Details

PACKAGING SPECIFICATION					
Old SKU #	1006210	Customer FG #	NA		
New SKU #	1006210	Site	0		
Product Description	Bulk Mini Party Pies				
Brand	PATTIES				
PRIMARY PRODUCT (eg Pie, Roll....)					
Individual Piece weight	25		g		
RETAIL PACK (eg Selling Item)					
Retail Pack Weight (Product)	3000		g		
Primary Products per Retail Pack	120				
Outer (Corrugated carton)					
Outer Weight (Product) NET	3.00		Kg		
Gross Outer Weight (Product+Packaging)	0.00		Kg		
Retail Packs per Outer	1				
Individual Piece per Outer	120				
Outer Configuration (H x L x W)	0	x	0	x	0
PRIMARY PACK Dimensions (mm)					
Wrap	NA	x	NA		
Inner Carton					
Internal Dimensions	0	x	0	x	0
External Dimensions	0	x	0	x	0
OUTER Dimensions (mm)					
Internal Dimensions	282	x	183	x	150
External Dimensions	290	x	191	x	166
PALLET AUS					
Outers Per Layer	24		Layers Per Pallet		6
Outers Per Pallet	144		Pallet Pattern		24S1
Pallet Dimensions (mm) (L x W x H)	1153	x	1153	x	1126
PALLET (others, e.g. export)					
Outers Per Layer	NA		Layers Per Pallet		NA
Outers Per Pallet	0		Pallet Pattern		NA
Pallet Dimensions (mm) (L x W x H)	NA	x	NA	x	NA
	AUS		Other		
Pallet NET weight kg	432		0		
Pallet Gross weight kg	50		0		
BARCODES					
	APN (Retail Pack)		0		
	TUN (Outer)		193 11008 06210 4		
Pack Part # Inner/Wrap/Sleeve					
Pack Part # Outer	4004673				
Issue Date	22/11/2021				

Unit date code	Best Before DD/MMM/YYYY line hh:mm dd/mm	Outer date code	Best before DD/MMM/YYYY hh:mm
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