


	Form No.	Issue Date	Version
	NPD-FRM-004a	12/04/2020	1
	Authorised by	Innovation Manager	Kirsten Zadow
Form Title	FINISHED PRODUCT SPECIFICATION		



1006102 Patties Mixed Variety Party Pies 6 x 560g	Spec. version	2.0
	Effective date	22/12/2022


Product Code	1006102		
Product Name	Patties Mixed Variety Party Pies		
Product Description	Mixed Party Pies		
Packaging Description	12 party pies in a cardboard inner, 6 inners to a mixed carton		
Manufacturing Location	Patties Bairnsdale, 161-169 Princes Highway, Bairnsdale VIC, 3875		
APN/TUN	APN	-	TUN 193 11008 06102 2

Pepper Steak																																	
Ingredient Listing	Water, Australian Wheat Flour, Australian Beef (16%), Margarine (Vegetable Oils and/or Animal Fat, Water, Salt, Emulsifiers (471, 322 (Soy)), Acidity Regulators (331, 330), Antioxidant (307b), Flavour, Colour (160a)), Thickener (1422), Poppy Seeds, Onion, Seasoning (Contains Wheat, Soy , Flavour Enhancer (621), Acidity Regulators (262, 330)), Textured Soy Protein (Soy , Colour (150a)), Pepper (0.5%), Pastry Mix (Contains Wheat , Mineral Salts (500, 341), Emulsifier (481), Thickener (412)), Colour (150c), Salt, Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)), Processing Aid (Contains Wheat).																																
Product Claims	-																																
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY. MAY CONTAIN: EGG, MILK.																																
Country of Origin																																	
Nutrition Information																																	
Servings per package	12																																
Serving size	47g																																
	<table border="1"> <thead> <tr> <th></th> <th>Avg Qty per Serving</th> <th>%Daily Intake* (per Serving)</th> <th>Avg Qty per 100g</th> </tr> </thead> <tbody> <tr> <td>Energy</td> <td>494 kJ</td> <td>6 %</td> <td>1050 kJ</td> </tr> <tr> <td>Protein</td> <td>3.2 g</td> <td>6 %</td> <td>6.8 g</td> </tr> <tr> <td>Fat , total</td> <td>6.4 g</td> <td>9 %</td> <td>13.6 g</td> </tr> <tr> <td>– saturated</td> <td>3.2 g</td> <td>13 %</td> <td>6.7 g</td> </tr> <tr> <td>Carbohydrate</td> <td>11.6 g</td> <td>4 %</td> <td>24.7 g</td> </tr> <tr> <td>– sugars</td> <td>0.5 g</td> <td>1 %</td> <td>1.1 g</td> </tr> <tr> <td>Sodium</td> <td>233 mg</td> <td>10 %</td> <td>496 mg</td> </tr> </tbody> </table> <p>*Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.</p>		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g	Energy	494 kJ	6 %	1050 kJ	Protein	3.2 g	6 %	6.8 g	Fat , total	6.4 g	9 %	13.6 g	– saturated	3.2 g	13 %	6.7 g	Carbohydrate	11.6 g	4 %	24.7 g	– sugars	0.5 g	1 %	1.1 g	Sodium	233 mg	10 %	496 mg
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Lamb & Rosemary				
Ingredient Listing	Water, Australian Wheat Flour, Australian Lamb (21%), Margarine (Vegetable Oils and/or Animal Fat, Water, Salt, Emulsifiers (471, 322 (Soy)), Acidity Regulators (331, 330), Antioxidant (307b), Flavour, Colour (160a)), Thickener (1422), Seasoning (Contains Wheat , Flavour Enhancer (621)), Rosemary (0.4%), Parsley, Pastry Mix (Contains Wheat , Mineral Salts (500, 341), Emulsifier (481), Thickener (412)), Colour (150c), Salt, Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)), Mint, Processing Aid (Contains Wheat).			
Product Claims	-			
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY. MAY CONTAIN: EGG, MILK.			
Country of Origin	 Made in Australia from at least 86% Australian ingredients			
Nutrition Information				
Servings per package	12			
Serving size	47g			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
	Energy	453 kJ	5 %	963 kJ
	Protein	3.5 g	7 %	7.4 g
	Fat , total	5.3 g	8 %	11.3 g
	– saturated	2.8 g	11 %	5.9 g
	Carbohydrate	11.3 g	4 %	24.0 g
	– sugars	0.3 g	<1 %	0.7 g
	Sodium	177 mg	8 %	377 mg
	*Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.			
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Curry Chicken & Vegetables				
Ingredient Listing	Water, Australian Wheat Flour, Vegetables (11%) (Carrot, Corn, Peas, Onion), Margarine (Vegetable Oils and/or Animal Fat, Water, Salt, Emulsifiers (471, 322 (Soy)), Acidity Regulators (331, 330), Antioxidant (307b), Flavour, Colour (160a)), Australian Chicken (9%), Textured Soy Protein, Thickener (1422), Seasoning, Breadcrumbs (Contains Wheat , Emulsifier (471)), Milk Solids, Curry Powder (0.4%), Pastry Mix (Contains Wheat , Mineral Salts (500, 341), Emulsifier (481), Thickener (412)), Salt, Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)), Processing Aid (Contains Wheat).			
Product Claims	-			
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY, MILK. MAY CONTAIN: EGG.			
Country of Origin				
Nutrition Information				
Servings per package	12			
Serving size	47g			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
	Energy	442 kJ	5 %	940 kJ
	Protein	3.1 g	6 %	6.6 g
	Fat , total	4.8 g	7 %	10.1 g
	– saturated	2.4 g	10 %	5.2 g
	Carbohydrate	12.3 g	4 %	26.1 g
	– sugars	1.1 g	1 %	2.2 g
	Sodium	168 mg	7 %	357 mg
	*Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.			
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Usage Instructions	
Shelf life	18 months
Storage instructions	PARTY PIES MUST BE COOKED THOROUGHLY BEFORE CONSUMPTION. KEEP FROZEN. STORE AT OR BELOW MINUS 18°C. THAW AND STORE BELOW 5°C FOR UP TO 3 DAYS. ONCE THAWED DO NOT REFREEZE.
Serving Instructions	CONVENTIONAL OVENS: 1. Preheat oven to 175°C (Fan Forced 165°C). 2. Remove pies from pack and place on baking tray. 3. If frozen, heat for approximately 20 minutes. 4. If thawed, heat for approximately 10 minutes. MICROWAVE OVENS (1200 WATT): 1. Remove 6 pies from pack and place on suitable plate. 2. Select Medium High power. 3. If frozen, heat for approximately 4 minutes. 4. If thawed, heat for approximately 2½ minutes. 5. Allow to stand for 2 minutes. CAUTION: Filling will be very HOT. GUIDE ONLY: Heating times may vary.

Contact Information	<p>PATTIES IS A REGISTERED TRADEMARK OF PATTIES FOODS PTY LTD EST NO.265 PROUDLY BAKED BY: PATTIES FOODS PTY LTD 161-169 PRINCES HIGHWAY BAIRNSDALE VICTORIA 3875</p> <p>FOR FURTHER INFORMATION, CONSUMER COMMENTS OR QUESTIONS PLEASE CALL 1800 650 069 (8AM TILL 5PM MONDAY TO FRIDAY EXCLUDING PUBLIC HOLIDAYS)</p> <p>INFO@PATTIES.COM.AU facebook logo /PATTIESAUSTRALIA Instagram logo @PATTIESAU</p> <p>www.pattiesfoodservice.com.au</p>
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Packaging Details					
PACKAGING SPECIFICATION					
Old SKU #	1006102	Customer FG #	NA		
New SKU #	1006102	Site	0		
Product Description	Mixed Variety Party Pies				
Brand	PATTIES				
<i>PRIMARY PRODUCT (eg Pie, Roll....)</i>					
Individual Piece weight	47	g			
<i>RETAIL PACK (eg Selling Item)</i>					
Retail Pack Weight (Product)	560	g			
Primary Products per Retail Pack	12				
<i>Outer (Corrugated carton)</i>					
Outer Weight (Product) NET	3.36	Kg			
Gross Outer Weight (Product+Packaging)	3.77	Kg			
Retail Packs per Outer	6				
Individual Piece per Outer	72				
Outer Configuration (H x L x W)	3	x	1	x	2
<i>PRIMARY PACK Dimensions (mm)</i>					
Wrap	N/A	x	N/A		
<i>Inner Carton</i>					
Internal Dimensions	190	x	125	x	52
External Dimensions	192	x	127	x	54
<i>OUTER Dimensions (mm)</i>					
Internal Dimensions	261	x	201	x	163
External Dimensions	269	x	209	x	179
<i>PALLET AUS</i>					
Outers Per Layer	24		Layers Per Pallet		5
Outers Per Pallet	120		Pallet Pattern		24S1
Pallet Dimensions (mm) (L x W x H)	1165	x	1165	x	1025
<i>PALLET (others, e.g. export)</i>					
Outers Per Layer	NA		Layers Per Pallet		NA
Outers Per Pallet	0		Pallet Pattern		NA
Pallet Dimensions (mm) (L x W x H)	NA	x	NA	x	NA
	AUS		Other		
Pallet NET weight kg	403		0		
Pallet Gross weight kg	502		0		
<i>BARCODES</i>					
	APN (Retail Pack)		0		
	TUN (Outer)		193 11008 06102 2		
Pack Part # Inner/Wrap/Sleeve	4004162, 4004163, 4004164				
Pack Part # Outer	4004165				
Issue Date	21/04/2021				
Unit date code	Best Before DD MMM YY dd mm hh:mm line	Outer date code	Best before DD/MMM/YYYY hh:mm		