	Form No.	Issue Date	Version
Dattion	NPD-FRM-004a	12/04/2020	1
Pacties	Authorised by	Innovation Manager	Kirsten Zadow
Form Title	FINISHED PRODUC	CT SPECIFICATION	

Spec. version 3.0

Effective date 16/01/2024

Product Code	1004470			
Product Name	Patties F	S Combo Quiche Pack 1 x 3	300g	
Product Description	Party Qu	liches		
Packaging Description	12 party	quiches in a printed cardboa	rd inner, p	backed into a mixed carton
Manufacturing Location	Patties B	Bairnsdale		
APN/TUN	APN	-	TUN	193 11008 04470 4

	Quich	e Lorraine					
Ingredient Listing	Australian <b>Wheat</b> Fla Tapioca Starch, Cura (316), Dextrose, Pre Cheese (8%) ( <b>Milk</b> , Starch, Anti-Caking J Oils and/or Animal F Colour (160a)), Onio Whey Powder ( <b>Milk</b> ) Emulsifier (481), Thi	e (Mineral Salts (45 servative (250)), Sa Salt, Starter Culture Agent (460), Preser at, Emulsifiers (471 on, Thickeners (1422 ), Pastry Mix (Conta	1, 450), Sugar, Sa It, Acidity Regulat , Non-Animal Rer vative (200)), Mar , 322 ( <b>Soy</b> )), Antio 2, 1442, 415 ( <b>Soy</b> ins <b>Wheat</b> , Minera	alt, Antioxidant tor (325, 262)), nnet, Tapioca rgarine (Vegetable oxidant (307b), y)), <b>Milk</b> Solids, al Salts (500, 341),			
Product Claims	-						
Allergen Statement	CONTAINS: WHEA	T, GLUTEN, EGG,	MILK, SOY.				
Country of Origin	from a	n Australia t least 64% alian ingredier	nts				
Nutrition Information							
Servings per package	12						
Serving size	46g						
	Avg Qty per         %Daily Intake*         Avg Qty per 100g           Serving         (per Serving)						
	Energy	450 kJ	5 %	979 kJ			
	Protein	4.0 g	8 %	8.6 g			
	Fat , total	5.5 g	8 %	11.9 g			
	<ul> <li>– saturated</li> </ul>	3.1 g	13 %	6.8 g			
	Carbohydrate	11.3 g	4 %	24.5 g			
	<ul> <li>sugars</li> </ul>	1.3 g	1 %	2.9 g			
	Sodium	230 mg	10 %	499 mg			
	*Percentage Daily In 8700kJ. Your daily in energy needs.	( )	•				
Health Star Rating	HEALTH STAR RATING						

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	Cheesy Cł	norizo Quiche		
Ingredient Listing	Australian <b>Wheat</b> Flo Salt, Starch, Spices, Antioxidant (316)), Cl Rennet, Tapioca Star Margarine (Vegetable Antioxidant (307b), C ( <b>Soy</b> )), <b>Milk</b> Solids, V Mineral Salts (500, 34 Oil, Pepper, Cumin.	Mineral Salts (450, 4 neese (8%) ( <b>Milk</b> , S rch, Anti-Caking Age Oils and/or Animal olour (160a)), Caps Vhey Powder ( <b>Milk</b> )	451, 452), Prese alt, Starter Cultu ent (460), Preser Fat, Emulsifiers icum, Thickener , Pastry Mix (Co	ervative (250), irre, Non-Animal vative (200)), (471, 322 ( <b>Soy</b> )), s (1422, 1442, 415 ntains <b>Wheat</b> ,
Product Claims	-			
Allergen Statement	CONTAINS: WHEAT	, GLUTEN, EGG, N	MILK, SOY.	
Country of Origin	from a	n Australia t least 64% lian ingredier	nts	
Nutrition Information				
Servings per package	12			
Serving size	46g			
Health Star Rating	Energy Protein Fat , total – saturated Carbohydrate – sugars Sodium *Percentage Daily Int 8700kJ. Your daily in energy needs.	, ,	-	
Health Star Rating	HEALTH STAR RATING			

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	Spinach &	Feta Quich	e			
Ingredient Listing	Australian <b>Wheat</b> Flo Cultures, Non-Animal Onion, Margarine (Ve (307b), Colour (160a) <b>Milk</b> Solids, Whey Po Salts (500, 341), Emu Dehydrated Spinach,	l Rennet, Veg egetable Oils ), Spinach (5 owder ( <b>Milk</b> ), ulsifier (481),	getable Gum (4 Emulsifiers (4 5%), Thickeners Pastry Mix (Co	60), Pres 71, 322 ( <b>\$</b> s (1422, 1 ontains <b>W</b>	ervative (2 <b>Soy</b> )), Ant 442, 415 <b>heat</b> , Mine	200)), ioxidant ( <b>Soy</b> )), eral
Product Claims	Vegetarian					
Allergen Statement	CONTAINS: WHEAT	, GLUTEN, I	EGG, MILK, SC	DY.		
Country of Origin	from a	n Austra t least 6 Ilian ingr	4%			
Nutrition Information						
Servings per package	12					
Serving size	46g					
		Avg Qty p Serving		Intake* erving)	Avg Qty	per 100g
	Energy	408 kJ	5	%	888	kJ
	Protein	3.0 g	6	%	6.6	g
	Fat , total	4.8 g	7	%	10.3	g
	<ul> <li>– saturated</li> </ul>	2.7 g	12	%	5.9	g
	Carbohydrate	11.4 g	4	%	24.9	g
	<ul> <li>sugars</li> </ul>	1.4 g	1	%	3.0	g
	Sodium	172 m	g 7	%	373	mg
Health Star Rating	*Percentage Daily Int 8700kJ. Your daily in energy needs.	• •		-		

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Shelf life       18 months (548 days)         KEEP FROZEN.       STORE AT OR BELOW MINUS 18°C.         THAW AND STORE BELOW 5°C FOR UP TO 3 DAYS.       ONCE THAWED DO NOT REFREZE.         QUICHES MUST BE COOKED THOROUGHLY BEFORE CONSUMPTION.         CONVENTIONAL OVEN:         1.       Preheat oven to 175°C (fan forced 165°C).         2.       Remove quiches from pack and place on baking tray.         3.       If frozen, heat for approximately 20 minutes.         4.       If thawed, heat for approximately 10 minutes.         MICROWAVE OVENS (1200 watts):       1.         1.       Remove six quiches from pack and place on suitable plate.         2.       Select Medium High power.         3.       If frozen, heat for approximately 1½ minutes.         4.       If thaved, heat for approximately 2½ minutes.         5.       Allow to stand for 2 minutes.         6.       CAUTION: Filling will be very HOT.         GUIDE ONLY: Heating times may vary.	Storage instructions       KEEP FROZEN. STORE AT OR BELOW MINUS 18°C. THAW AND STORE BELOW 5°C FOR UP TO 3 DAYS. ONCE THAWED DO NOT REFREEZE. QUICHES MUST BE COOKED THOROUGHLY BEFORE CONSUMPTION.         CONVENTIONAL OVEN:       1. Preheat oven to 175°C (fan forced 165°C).         2. Remove quiches from pack and place on baking tray.       3. If frozen, heat for approximately 20 minutes.         4. If thawed, heat for approximately 10 minutes.       MICROWAVE OVENS (1200 watts):         1. Remove six quiches from pack and place on suitable plate.       2. Select Medium High power.         3. If frozen, heat for approximately 2½ minutes.       4. If thawed, heat for approximately 1½ minutes.         MICROWAVE OVENS (1200 watts):       1. Remove six quiches from pack and place on suitable plate.         2. Select Medium High power.       3. If frozen, heat for approximately 1½ minutes.         4. If thawed, heat for approximately 1½ minutes.       5. Allow to stand for 2 minutes.	Usage Instructions	
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Serving Instructions       1. Preheat oven to 175°C (fan forced 165°C).         2. Remove quiches from pack and place on baking tray.         3. If frozen, heat for approximately 20 minutes.         4. If thawed, heat for approximately 10 minutes.         MICROWAVE OVENS (1200 watts):         1. Remove six quiches from pack and place on suitable plate.         2. Select Medium High power.         3. If frozen, heat for approximately 2½ minutes.         4. If thawed, heat for approximately 1½ minutes.         5. Allow to stand for 2 minutes.         CAUTION: Filling will be very HOT.	Serving Instructions1. Preheat oven to 175°C (fan forced 165°C). 2. Remove quiches from pack and place on baking tray. 3. If frozen, heat for approximately 20 minutes. 4. If thawed, heat for approximately 10 minutes. MICROWAVE OVENS (1200 watts): 1. Remove six quiches from pack and place on suitable plate. 2. Select Medium High power. 3. If frozen, heat for approximately 2½ minutes. 4. If thawed, heat for approximately 1½ minutes. 5. Allow to stand for 2 minutes.CAUTION: Filling will be very HOT.	Storage instructions	STORE AT OR BELOW MINUS 18°C. THAW AND STORE BELOW 5°C FOR UP TO 3 DAYS. ONCE THAWED DO NOT REFREEZE.
		Serving Instructions	<ol> <li>Preheat oven to 175°C (fan forced 165°C).</li> <li>Remove quiches from pack and place on baking tray.</li> <li>If frozen, heat for approximately 20 minutes.</li> <li>If thawed, heat for approximately 10 minutes.</li> <li>MICROWAVE OVENS (1200 watts):</li> <li>Remove six quiches from pack and place on suitable plate.</li> <li>Select Medium High power.</li> <li>If frozen, heat for approximately 2½ minutes.</li> <li>If thawed, heat for approximately 1½ minutes.</li> <li>Allow to stand for 2 minutes.</li> </ol>

Contact Information	PATTIES IS A REGISTERED TRADEMARK OF PATTIES FOODS PTY LTD EST NO.265 PROUDLY BAKED BY PATTIES FOOD GROUP 161-169 PRINCES HIGHWAY BAIRNSDALE VICTORIA 3875 FOR FURTHER INFORMATION, CONSUMER COMMENTS OR QUESTIONS, PLEASE EMAIL INFO@PATTIES.COM.AU OR CALL 1800 650 069 (AU), 0800 650 069 (NZ).
	f PATTIESAUSTRALIA PATTIESAU WWW.PATTIESFOODSERVICE.COM.AU

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PACKAGING SPECIFICATIO	N					
Old SKU #		2004791		Customer FG #	NA	
New SKU #		2004791		Site Item no.	BNS	
Product Description		PAT PARTY QU	JICHE SPIN&FE	TA 12x550g		
Brand		PATTIES				
PRIMARY PRODUCT (eg Pi	e, Roll)					
Individual Piece weight		46	g			
RETAIL PACK (eg Selling It	em)					
Retail Pack Weight (Product)		552	g			
Primary Products per Retail F	ack	12				
Outer (Corrugated carton)						
Outer Weight (Product) NET		0.58	Kg			
Gross Outer Weight (Product	+Packaging)	0.73	Kg			
Retail Packs per Outer		6	Un			
Individual Piece per Outer		72	Un			
Outer Configuration (H x L x	W )	3	x	1	x	2
PRIMARY PACK Dimension	s (mm)	Width		Repeat		
Wrap		NA	х	NA		
Inner Carton		Length		Width		Height
Internal Dimensions		190	x	127	x	52
External Dimensions		0	x	0	x	0
OUTER Dimensions (mm)		Length		Width		Height
Internal Dimensions		194	x	131	x	320
External Dimensions		206	x	137	x	326
PALLET AUS						
Outers Per Layer		27		Layers Per Pallet		5
Outers Per Pallet		135		Pallet Pattern		27B1
Pallet Dimensions (mm) (L	xWxH)	1125	x	1152	x	1185
PALLET (others, e.g. expor	t)					
Outers Per Layer		NA		Layers Per Pallet		NA
Outers Per Pallet		0		Pallet Pattern		NA
Pallet Dimensions (mm) (L	xWxH)	NA	x	NA	x	NA
		AUS		Other		
Pallet NET weight kg		447		0		
Pallet Gross weight kg		487		0		
BARCODES		APN (Retail Pac	:k)	93	11008044554	4
		TUN (Outer)		293	31100803541	9
Pack Part # Inner/Wrap/Slee	/e	4005338	Project A+			
Pack Part # Outer		4005333				
		13/10/2023				
Issue Date						
Issue Date	Best Befor DD MMM		Outer	date code		t before MM/YY hh:r

**Specification Status:**