	Form No.	Issue Date	Version	
Datting	NPD-FRM-004a	12/04/2020	1	
Patties	Authorised by	Innovation Manager	Kirsten Zadow	
Form Title	FINISHED PRODUC	CT SPECIFICATION	KZadow	

1003951 Patties Food Service Lite Party Pies 6 x 500g

Spec. version1.2Effective date24/05/2022

Product Code	1003951	003951					
Product Name	Patties 1	Patties 12 Lite Party Pies					
Product Description		A lighter version of our classic party pies. 100% Australian beef & luscious gravy, baked in a golden-brown pastry.					
Packaging Description	12 party	12 party pies in printed cardboard inner, 6 per carton					
Manufacturing Location	Patties E	Patties Bairnsdale					
APN/TUN	APN	93 11008 03951 2	TUN	193 11008 03951 9			

Ingredient Listing	Water, Australian <b>Wheat</b> Flour, Australian Beef (23%), Margarine (Vegetable Fats and Oils, Water, Salt, Emulsifiers (471, <b>Soy</b> Lecithin), Acidity Regulators (331, 330), Antioxidant (307b ( <b>Soy</b> )), Flavour, Colour (160a)), Thickeners (1422, 412), Onion, Seasoning (Contains <b>Wheat</b> , Flavour Enhancer (621)), Mineral Salts (508, 341, 500), Colour (150c), Pepper, Emulsifier (481), Glaze (Contains <b>Wheat</b> , Colour (160b)), Rice Flour.	
Product Claims	*Contains 30% less fat per 100g than regular Patties Party Pies.	
Allergen Statement	Contains Gluten (Wheat) and Soy May Contain Milk and Egg	
Country of Origin	Made in Australia from at least 90% Australian ingredients	

Nutrition Information							
Servings per package	12						
Serving size	42g						
		•	Qty per ving	•	Intake* erving)	Avg Qty	per 100g
	Energy	340	kJ	4	%	803	kJ
	Protein	3.4	g	6	%	8.1	g
	Fat , total	2.8	g	4	%	6.8	g
	<ul> <li>– saturated</li> </ul>	1.6	g	8	%	3.8	g
	Carbohydrate	10.2	g	3	%	24.2	g
	- sugars	0.3	g	<1	%	0.7	g
	Sodium	120	mg	5	%	296	mg
	*Percentage Daily In	takes (%E	01) are ba	ased on an	average	e adult diet	of
	8700kJ. Your daily in energy needs.	ntakes may	y be high	er or lowe	r depena	ling on you	ır

Health Star Rating	
	HEALTH STAR RATING

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10020E1 Detting Food Somilar Lite Dorth Dias 6 x 500g	Spec. version	1.2
1003951 Patties Food Service Lite Party Pies 6 x 500g	Effective date	24/05/2022

Usage Instructions	
Shelf life	18 Months
Storage instructions	KEEP FROZEN. STORE AT OR BELOW MINUS 18°C. IF THAWING, STORE AT OR BELOW 5°C, DO NOT REFREEZE AND USE WITHIN 3 DAYS OF THAWING. COOK THOROUGHLY BEFORE CONSUMPTION.
Serving Instructions	<ul> <li>Conventional Ovens:</li> <li>Preheat oven to 175°C (fan forced 165°C)</li> <li>Remove pies from pack and place on baking tray</li> <li>If frozen heat for approximately 20 minutes. If thawed heat for approximately 10 minutes</li> <li>Microwave ovens (1200 watts):</li> <li>Remove 6 pies from pack and place on suitable plate</li> <li>Select Medium High power</li> <li>If frozen heat for approximately 3 minutes</li> <li>If thawed heat for approximately 2 minutes</li> <li>Allow to stand for 2 minutes</li> <li>CAUTION: Filling will be very HOT.</li> <li>GUIDE ONLY: Heating times may vary.</li> </ul>

	PROUDLY BAKED BY PATTIES FOODS PTY LTD 161-169 PRINCES HIGHWAY BAIRNSDALE VICTORIA 3875
Contact Information	FOR FURTHER INFORMATION, CONSUMER COMMENTS OR QUESTIONS PLEASE CALL 1800 650 069 (8AM TILL 5PM MONDAY TO FRIDAY EXCLUDING PUBLIC HOLIDAYS) INFO@PATTIES.COM.AU OR FIND US ON FACEBOOK WWW.PATTIESFOODS.COM.AU

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Patties	Authorised by	Innovation Manager	Kirsten Zadow
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1003951 Patties Food Service Lite Party Pies 6 x 500g

Spec. version	1.2
Effective date	24/05/2022

ging Details					
PACKAGING SPECIFICATION					
Old SKU #	1003951		Customer FG #	NA	
New SKU #	1003951		Site	0	
Product Description	12 Lite Party Pie	es			
Brand	PATTIES				
PRIMARY PRODUCT (eg Pie, Roll)					
Individual Piece weight	42	g			
RETAIL PACK (eg Selling Item)					
Retail Pack Weight (Product)	500	g			
Primary Products per Retail Pack	12				
Outer (Corrugated carton)					
Outer Weight (Product) NET	3.00	Kg			
Gross Outer Weight (Product+Packaging)	3.41	Kg			
Retail Packs per Outer	6				
Individual Piece per Outer	72				
Outer Configuration ( H x L x W )	3	x	1	x	2
PRIMARY PACK Dimensions (mm)	Width		Repeat	_	
Wrap	N/A	x	N/A		
Inner Carton	Length		Width	_	Height
Internal Dimensions	190	x	125	x	52
External Dimensions	192	x	127	x	54
OUTER Dimensions (mm)	Length		Width		Height
Internal Dimensions	261	x	201	x	163
External Dimensions	269	x	209	x	179
PALLET AUS					
Outers Per Layer	24		Layers Per Pallet		5
Outers Per Pallet	120		Pallet Pattern		24S1
Pallet Dimensions (mm) (L x W x H)	1165	x	1165	x	1025
PALLET (others, e.g. export)					
Outers Per Layer	NA		Layers Per Pallet		NA
Outers Per Pallet	0		Pallet Pattern		NA
Pallet Dimensions (mm) (L x W x H)	NA	х	NA	x	NA
	AUS		Other		
Pallet NET weight kg	360		0		
Pallet Gross weight kg	459		0		
BARCODES	APN (Retail Pac	k)	93	11008 03951	2
	TUN (Outer)		193	11008 03951	19
Pack Part # Inner/Wrap/Sleeve	4004246				
Pack Part # Outer	4004247				
Issue Date	21/04/2021				

Unit date code	Best Before	Outer date code	Best before
	DD MMM YY		DD/MMM/YYYY hh:mm
	line hh:mm		

**Specification Status:**