

	Form No.	Issue Date	Version
	NPD-FRM-004a	12/04/2020	1
	Authorised by	Innovation Manager	Kirsten Zadow
Form Title	FINISHED PRODUCT SPECIFICATION		

<i>1001258 FNT King Size Cheese & Bacon Sausage Roll</i>	Spec. version	2.0
	Effective date	25/01/2022

Product Code	1001258			
Product Name	FNT King Size Cheese & Bacon Sausage Roll 24 x 180g			
Product Description	180g King Size Cheese & Bacon Sausage Roll			
Packaging Description	Individually wrapped sausage roll, 24 to an outer			
Manufacturing Location	161-169 Princes Highway Bairnsdale Victoria 3875			
APN/TUN	APN	93 11008 01258 4	TUN	193 11008 01258 1

Ingredient Listing	Wheat Flour, Water, Margarine (Vegetable Oil and / or Animal Fat, Water, Salt, Emulsifiers (471, Soy Lecithin), Acidity Regulators (331, 330), Antioxidant (307b (Soy)), Colour (160a), Flavours), Beef (8%), Breadcrumb (Wheat Flour, Salt, Sugar, Wheat Gluten, Emulsifier (471)), Bacon (6%) (Pork, Water, Tapioca Starch, Salt, Cure (Mineral Salts (451, 450), Sugar, Dextrose, Antioxidant (316), Preservative (250))), Flavour, Acidity Regulators (325, 262)), Sausage Roll Binder (Contains Wheat, Soy, Mineral Salt (451)), Cheese (3%) (Contains Milk, Thickener (460), Preservative (200)), Carrots, Onion, Seasoning (Contains Wheat, Soy, Flavour Enhancer (621), Colour (160c)), Cheese Powder (Contains Milk, Mineral Salts (339, 331), Acidity Regulator (270)), Salt, Parmesan Cheese (Contains Milk), Colour (150a), Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)).
Product Claims	44% bigger* *Compared to Four'N Twenty Snack Sausage Roll 125g
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY, MILK. MAY CONTAIN: EGG, SESAME.
Country of Origin	 Made in Australia from at least 81% Australian ingredients

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Nutrition Information				
Servings per package	1			
Serving size	180g			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
	Energy	2110 kJ	24 %	1170 kJ
	Protein	15.3 g	30 %	8.5 g
	Fat , total	25.9 g	37 %	14.4 g
	– saturated	14.4 g	58 %	8.0 g
	Carbohydrate	51.8 g	17 %	28.8 g
	– sugars	2.1 g	2 %	1.2 g
	Sodium	1430 mg	62 %	796 mg
*Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.				

Health Star Rating	
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Usage Instructions	
Shelf life	18 months (548 days)
Storage instructions	Keep Frozen. Store at or below minus 18°C. Thaw and store below 5°C for up to 5 days. Once thawed do not refreeze. Sausage rolls must be heated before consumption
Serving Instructions	CONVENTIONAL OVEN: 1. Preheat oven to 180°C (170°C fan forced). 2. Leave sausage roll in packaging and place on oven tray. 3. If frozen, heat for 40 minutes. 4. If thawed, heat for 25 minutes. MICROWAVE OVEN (1000 WATT): 1. Leave sausage roll in packaging and place on a microwave safe plate. 2. Place into a microwave oven in the middle of turntable. 3. Heat on high, if frozen for 2 minutes, if thawed for 1½ minutes. 4. Allow roll to stand for 3 minutes before serving. To achieve a crisp texture, place in a preheated oven at 170°C (fan forced) for 5 minutes. AIR FRYER (1500 WATT): 1. Preheat air fryer to 180°C. 2. Remove roll from packaging and place into air fryer. 3. Heat from frozen for 25 minutes.

Specification Status:	☐ In Development ☒ Approved ☐ Obsolete	Page 2 of 4
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	CAUTION: Filling may be very hot. GUIDE ONLY, heat time may vary.
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Contact Information	FOUR'N TWENTY IS A REGISTERED TRADEMARK OF PATTIES FOODS PTY LTD. EST NO. 265 PROUDLY BAKED BY PATTIES FOODS PTY LTD. 161-169 PRINCES HIGHWAY BAIRNSDALE VICTORIA 3875 FOR FURTHER INFORMATION, CONSUMER COMMENTS OR QUESTIONS, PLEASE CALL 1800 650 069 (8AM TILL 5PM MONDAY TO FRIDAY EXCLUDING PUBLIC HOLIDAYS). info@patties.com.au Facebook logo: fourntwentypies Instagram logo: fourntwenty www.fourntwenty.com.au
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Packaging Details									
PACKAGING SPECIFICATION									
Old SKU #	1001258	Customer FG #	NA						
New SKU #	1001258	Site Item no.	0						
Product Description	King Size Cheese & Bacon King Size Sausage Roll								
Brand	FNT								
PRIMARY PRODUCT (eg Pie, Roll....)									
Individual Piece weight	180	g							
RETAIL PACK (eg Selling Item)									
Retail Pack Weight (Product)	180	g							
Primary Products per Retail Pack	1								
Outer (Corrugated carton)									
Outer Weight (Product) NET	4.32	Kg							
Gross Outer Weight (Product+Packaging)	4.51	Kg							
Retail Packs per Outer	24								
Individual Piece per Outer	24								
Outer Configuration (H x L x W)	4	x	1	x	6				
PRIMARY PACK Dimensions (mm)									
Wrap	180	x	250						
Inner Carton									
Internal Dimensions	0	x	0	x	0				
External Dimensions	0	x	0	x	0				
OUTER Dimensions (mm)									
Internal Dimensions	312	x	188	x	141				
External Dimensions	320	x	196	x	157				
PALLET AUS									
Outers Per Layer	20	Layers Per Pallet		7					
Outers Per Pallet	140	Pallet Pattern		20S3					
Pallet Dimensions (mm) (L x W x H)	1156	x	1156	x	1229				
PALLET (others, e.g. export)									
Outers Per Layer	NA	Layers Per Pallet		NA					
Outers Per Pallet	0	Pallet Pattern		NA					
Pallet Dimensions (mm) (L x W x H)	NA	x	NA	x	NA				
	AUS	Other							
Pallet NET weight kg	605	0							
Pallet Gross weight kg	681	0							
BARCODES									
APN (Retail Pack)		93 11008 01258 4							
TUN (Outer)		193 11008 01258 1							
Pack Part # Inner/Wrapper/Sleeve	4004803								
Pack Part # Outer	4003184								
Issue Date	7/03/2022								
Unit date code	Best Before DDMMYYYY line hh:mm		Outer date code		Best before DDMMYYYY line hh:mm				