

	Form No.	Issue Date	Version
	NPD-FRM-004a	12/04/2020	1
	Authorised by	Innovation Manager	Kirsten Zadow
Form Title	FINISHED PRODUCT SPECIFICATION		

<i>1001256 FNT Hungry Man Cheese & Bacon Sausage Roll</i>	Spec. version	2.0
	Effective date	25/01/2022

Product Code	1001256		
Product Name	FNT Hungry Man Cheese & Bacon Sausage Roll 12 x 280g		
Product Description	280g Hungry Man Cheese & Bacon Sausage Roll		
Packaging Description	Individually wrapped sausage roll, 12 per outer		
Manufacturing Location	161-169 Princes Highway Bairnsdale Victoria 3875		
APN/TUN	APN	93 11008 01256 0	TUN 193 11008 01256 7

Ingredient Listing	Water, Wheat Flour, Margarine (Vegetable Oil and /or Animal Fat, Water, Salt, Emulsifiers (471, Soy Lecithin), Acidity Regulators (331, 330), Antioxidant (307b (Soy)), Colour (160a), Flavours), Beef (8%), Breadcrumbs (Wheat Flour, Salt, Sugar, Wheat Gluten, Emulsifier (471)), Bacon (7%) (Pork, Water, Tapioca Starch, Salt, Cure (Mineral Salts (451, 450), Sugar, Dextrose, Antioxidant (316), Preservative (250))), Flavour, Acidity Regulators (325, 262)), Sausage Roll Binder (Contains Wheat , Soy , Mineral Salt (451)), Cheese (3%) (Contains Milk , Thickener (460), Preservative (200)), Carrots, Cheese Powder (Contains Milk , Mineral Salts (339, 331), Acidity Regulator (270)), Onion, Seasoning (Contains Wheat , Soy , Flavour Enhancer (621), Colour (160c)), Thickeners (1422, 461), Salt, Parmesan Cheese (Contains Milk), Colour (150a), Sugar, Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)).
Product Claims	LIFT WITH YOUR KNEES - 55% BIGGER* *Compared to Four'N Twenty King Size Cheese & Bacon Sausage Roll 180g
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY, MILK. MAY CONTAIN: EGG, SESAME.
Country of Origin	 Made in Australia from at least 81% Australian ingredients


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Nutrition Information				
Servings per package	1			
Serving size	280g			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
	Energy	3040 kJ	35 %	1080 kJ
	Protein	23.7 g	48 %	8.5 g
	Fat , total	37.5 g	53 %	13.4 g
	– saturated	21.0 g	88 %	7.5 g
	Carbohydrate	73.4 g	24 %	26.2 g
	– sugars	3.3 g	3 %	1.2 g
	Sodium	2320 mg	101 %	829 mg
*Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.				

Health Star Rating	
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Usage Instructions	
Shelf life	18 months (548 days)
Storage instructions	KEEP FROZEN. STORE AT OR BELOW MINUS 18°C. THAW AND STORE BELOW 5°C FOR UP TO 5 DAYS. ONCE THAWED, DO NOT REFREEZE. SAUSAGE ROLLS MUST BE COOKED THOROUGHLY BEFORE CONSUMPTION.
Serving Instructions	CONVENTIONAL OVEN: 1. Preheat oven to 180°C (170°C fan forced). 2. Leave sausage roll in packaging and place on oven tray. 3. If frozen, heat for 40 minutes. 4. If thawed, heat for 35 minutes. MICROWAVE OVEN (1000 WATT): 1. Leave sausage roll in packaging and place on a microwave safe plate. 2. Place into a microwave oven in the middle of turntable. 3. Heat on high, if frozen for 3½ minutes, if thawed for 2 minutes. 4. Allow roll to stand for 3 minutes before serving. To achieve a crisp texture, place in a preheated oven at 170°C (fan forced) for 5 minutes. AIR FRYER (1500 WATT): 1. Preheat air fryer to 180°C.

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	<p>2. Remove roll from packaging and place into air fryer.</p> <p>3. Heat from frozen for 35 minutes.</p> <p>CAUTION: Filling may be very hot. GUIDE ONLY, heat times may vary. Heating single sausage rolls gives best results.</p>
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Contact Information	<p>FOUR'N TWENTY IS A REGISTERED TRADEMARK OF PATTIES FOODS PTY LTD. EST NO. 265 PROUDLY BAKED BY PATTIES FOODS PTY LTD. 161-169 PRINCES HIGHWAY BAIRNSDALE VICTORIA 3875</p> <p>FOR FURTHER INFORMATION, CONSUMER COMMENTS OR QUESTIONS, PLEASE CALL 1800 650 069 (8AM TILL 5PM MONDAY TO FRIDAY EXCLUDING PUBLIC HOLIDAYS). info@patties.com.au</p> <p>Facebook logo: fourntwentypies Instagram logo: fourntwenty www.fourntwenty.com.au</p>
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Packaging Details					
PACKAGING SPECIFICATION					
Old SKU #	1001256	Customer FG #	NA		
New SKU #	1001256	Site Item no.	0		
Product Description	Hungry Man Cheese & Bacon Sausage Roll 280g				
Brand	FNT				
PRIMARY PRODUCT (eg Pie, Roll....)					
Individual Piece weight	280	g			
RETAIL PACK (eg Selling Item)					
Retail Pack Weight (Product)	280	g			
Primary Products per Retail Pack	1				
Outer (Corrugated carton)					
Outer Weight (Product) NET	3.36	Kg			
Gross Outer Weight (Product+Packaging)	3.55	Kg			
Retail Packs per Outer	12				
Individual Piece per Outer	12				
Outer Configuration (H x L x W)	2	x	3	x	2
PRIMARY PACK Dimensions (mm)					
Wrap	Width	Repeat			
	230	x	270		
Inner Carton					
	Length	Width	Height		
Internal Dimensions	0	x	0	x	0
External Dimensions	0	x	0	x	0
OUTER Dimensions (mm)					
	Length	Width	Height		
Internal Dimensions	385	x	185	x	92
External Dimensions	393	x	193	x	108
PALLET AUS					
Outers Per Layer	16		Layers Per Pallet		10
Outers Per Pallet	160		Pallet Pattern		16S2
Pallet Dimensions (mm) (L x W x H)	1165	x	1165	x	1210
PALLET (others, e.g. export)					
Outers Per Layer	NA		Layers Per Pallet		NA
Outers Per Pallet	0		Pallet Pattern		NA
Pallet Dimensions (mm) (L x W x H)	NA	x	NA	x	NA
	AUS		Other		
Pallet NET weight kg	538		0		
Pallet Gross weight kg	618		0		
BARCODES					
	APN (Retail Pack)		93 11008 01256 0		
	TUN (Outer)		193 11008 01256 7		
Pack Part # Inner/Wrap/Sleeve	4004804				
Pack Part # Outer	4003180				
Issue Date	7/03/2022				
Unit date code	Best Before	Outer date code	Best before		
	DD/MMM/YYYY line		DD/MMM/YYYY hh:mm		
	hh:mm dd/mm				