

	Form No.	Issue Date	Version
	NPD-FRM-004a	12/04/2020	1
	Authorised by	Innovation Manager	Kirsten Zadow
Form Title	FINISHED PRODUCT SPECIFICATION		

1001246 - Four'N Twenty Lite Sausage Roll 24 x 125g	Spec. version	2.0
	Effective date	13/12/2022


Product Code	1001246		
Product Name	Four'N Twenty Lite Sausage Roll 24 x 125g		
Product Description	125g Lite Sausage Roll		
Packaging Description	Individually wrapped sausage rolls, 24 per outer		
Manufacturing Location	Davies Bakery		
APN/TUN	APN	93 11008 01246 1	TUN 193 11008 01246 8

Ingredient Listing	Water, Wheat Flour, Meat (20%) (Beef and/or Mutton), Binder (Wheat Flour, Wheat Bran, Rice Flour, Cereal Binder (Wheat), Soy Flour, Mineral Salt (508), Wheat Gluten, Salt, Pepper, Onion, Hydrolysed Vegetable Protein, Thyme), Carrot, Breadcrumbs (Contains Wheat , Emulsifier (471)), Margarine (Vegetable Oils and/or Animal Fat, Water, Salt, Emulsifiers (471, 322 (Soy)), Acidity Regulators (331, 330), Antioxidant (307b (Soy)), Flavour, Colour (160a)), Onion, Tomato Paste, Seasoning (Contains Flavour Enhancer (621)), Canola Oil, Thickener (461), Onion Powder, Mineral Salt (508), Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)).
Product Claims	100% Australian Meat "Lite" (30% Less fat than a FNT Snack Sausage Roll 125g)
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY. MAY CONTAIN: EGG, MILK, SESAME.
Country of Origin	 Made in Australia from at least 77% Australian ingredients

Nutrition Information				
Servings per package	1			
Serving size	125g			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
	Energy	1150 kJ	13 %	922 kJ
	Protein	10.5 g	21 %	8.4 g
	Fat , total	11.4 g	16 %	9.1 g
	– saturated	6.5 g	27 %	5.2 g
	Carbohydrate	30.1 g	10 %	24.1 g
	– sugars	3.5 g	4 %	2.8 g
	Sodium	5.3 g	18 %	4.2 g
	*Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.			


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Health Star Rating	
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Usage Instructions	
Shelf life	548 days (18 months)
Storage instructions	KEEP FROZEN. STORE AT OR BELOW MINUS 18°C. THAW AND STORE BELOW 5°C FOR UP TO 5 DAYS. ONCE THAWED, DO NOT REFREEZE. SAUSAGE ROLL MUST BE COOKED THOROUGHLY BEFORE CONSUMPTION.
Serving Instructions	CONVENTIONAL OVEN: 1. Preheat oven to 180°C (fan forced 170°C). 2. Leave sausage roll in pack, place on baking tray. 3. If frozen, heat for approximately 20 minutes. 4. If thawed heat for approximately 15 minutes. MICROWAVE OVEN (1200 WATT): 1. Leave sausage roll in pack and place on a microwave safe plate. 2. Place into a microwave oven in the middle of turntable. 3. Heat on High, If frozen heat for approximately 2 minutes, if thawed heat for approximately 1 minute 4. Allow to stand for 3 minutes before serving. 5. To achieve a crisp texture, place in a preheated oven at 170°C (fan forced) for 5 minutes. CAUTION: FILLING MAY BE VERY HOT. GUIDE ONLY: Heating times may vary.

Contact Information	FOUR'N TWENTY IS A REGISTERED TRADEMARK OF PATTIES FOODS PTY LTD. PROUDLY BAKED BY PATTIES FOODS PTY LTD, 161-169 PRINCES HIGHWAY BAIRNSDALE VICTORIA 3875. FOR FURTHER INFORMATION, CONSUMER COMMENTS OR QUESTIONS PLEASE CALL 1800 650 069 (8AM TILL 5PM MONDAY TO FRIDAY EXCLUDING PUBLIC HOLIDAYS) INFO@PATTIES.COM.AU OR FIND US ON facebook logo: FOURNTWENTYPIES Instagram logo: FOURNTWENTY FOURNTWENTY.COM.AU
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Packaging Details

PACKAGING SPECIFICATION					
Old SKU #	1001246	Customer FG #	NA		
New SKU #	1001246	Site Item no.	0		
Product Description	Aussie Sausage Rolls				
Brand	FNT				
PRIMARY PRODUCT (eg Pie, Roll....)					
Individual Piece weight	125	g			
RETAIL PACK (eg Selling Item)					
Retail Pack Weight (Product)	125	g			
Primary Products per Retail Pack	1				
Outer (Corrugated carton)					
Outer Weight (Product) NET	3.00	Kg			
Gross Outer Weight (Product+Packaging)	3.20	Kg			
Retail Packs per Outer	24				
Individual Piece per Outer	24				
Outer Configuration (H x L x W)	3	x	1	x	8
PRIMARY PACK Dimensions (mm)					
Wrap	Width		Repeat		
	195	x	205		
Inner Carton					
	Length		Width		Height
Internal Dimensions	0	x	0	x	0
External Dimensions	0	x	0	x	0
OUTER Dimensions (mm)					
	Length		Width		Height
Internal Dimensions	395	x	155	x	105
External Dimensions	403	x	163	x	121
PALLET AUS					
Outers Per Layer	19		Layers Per Pallet		8
Outers Per Pallet	152		Pallet Pattern		19P1
Pallet Dimensions (mm) (L x W x H)	1132	x	1132	x	1098
PALLET (others, e.g. export)					
Outers Per Layer	NA		Layers Per Pallet		NA
Outers Per Pallet	0		Pallet Pattern		NA
Pallet Dimensions (mm) (L x W x H)	NA	x	NA	x	NA
	AUS		Other		
Pallet NET weight kg	456		0		
Pallet Gross weight kg	536		0		
BARCODES					
	APN (Retail Pack)		93 11008 01246 1		
	TUN (Outer)		193 11008 01246 8		
Pack Part # Inner/Wrap/Sleeve	4005004				
Pack Part # Outer	4003175				
Issue Date	20/09/2022				

Unit date code	Best Before DD MMM YY dd mm line hh:mm	Outer date code	Best before DD/MMM/YYYY hh:mm
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