

	Form No.	Issue Date	Version
	NPD-FRM-004a	12/04/2020	1
	Authorised by	Innovation Manager	Kirsten Zadow
Form Title	<b>FINISHED PRODUCT SPECIFICATION</b>		


<b>1001219 Four'N Twenty Classic Pastie 12 x 175g</b>	Spec. version	2.0
	Effective date	20/12/2022

Product Code	1001219		
Product Name	Four'N Twenty Classic Pastie 12 x 175g		
Product Description	Four'N Twenty Classic Pastie		
Packaging Description	Individually wrapped pastie in printed film, 12 per carton		
Manufacturing Location	Davies Bakery		
APN/TUN	APN	93 10114 06015 1	TUN 193 11008 01219 2

Ingredient Listing	Vegetables (39%) (Potato, Carrot, Peas, Corn, Onion), <b>Wheat</b> Flour, Margarine (Vegetable Oils and/or Animal Fat, Water, Salt, Emulsifiers (471, 322 ( <b>Soy</b> )), Acidity Regulators (331, 330), Antioxidant (307b), Flavour, Colour (160a)), Water, Meat (3.5%) (Beef and/or Mutton), Seasoning (Contains Thickener (1422)), Vegetable Oil, Salt, Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)), Colour (150c).
Product Claims	-
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY. MAY CONTAIN: EGG, MILK, SESAME.
Country of Origin	 <b>Made in Australia from at least 50% Australian ingredients</b>

Nutrition Information				
Servings per package	1			
Serving size	175 g			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
	Energy	1850 kJ	21 %	1060 kJ
	Protein	8.5 g	17 %	4.8 g
	Fat , total	22.5 g	32 %	12.8 g
	– saturated	12.3 g	51 %	7.0 g
	Carbohydrate	48.6 g	16 %	27.8 g
	– sugars	4.8 g	5 %	2.7 g
	Sodium	880 mg	38 %	503 mg
*Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.				


Health Star Rating	
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Usage Instructions	
Shelf life	18 months (548 days)
Storage instructions	KEEP FROZEN. STORE AT OR BELOW MINUS 18°C. THAW AND STORE BELOW 5°C FOR UP TO 3 DAYS. ONCE THAWED, DO NOT REFREEZE. PASTIE MUST BE COOKED THOROUGHLY BEFORE CONSUMPTION.
Serving Instructions	HEATING INSTRUCTIONS CONVENTIONAL OVEN: 1. Preheat oven to 180°C (170°C fan forced). 2. Leave pastie in pack and place on baking tray. 3. If frozen heat for 40 minutes. 4. If thawed heat for 25 minutes. MICROWAVE OVEN (1200 WATT): 1. Leave pastie in pack and place on suitable plate. 2. Select High power. 3. If frozen heat for approximately 3 ½ minutes. 4. If thawed heat for approximately 2 minutes. 5. Allow pastie to stand for 3 minutes before serving. 6. To achieve a crisp texture, place in a preheated oven at 170°C (fan forced) for 5 minutes.  CAUTION: Filling may be very hot. Guide only, heat time may vary.

Contact Information	<p>FOUR'N TWENTY IS A REGISTERED TRADEMARK OF PATTIES FOODS PTY LTD.</p> <p>-</p> <p>PROUDLY BAKED BY PATTIES FOODS PTY LTD, 161-169 PRINCES HIGHWAY BAIRNSDALE VICTORIA 3875.</p> <p>FOR FURTHER INFORMATION, CONSUMER COMMENTS OR QUESTIONS PLEASE CALL 1800 650 069 (8AM TILL 5PM MONDAY TO FRIDAY EXCLUDING PUBLIC HOLIDAYS)</p> <p>INFO@PATTIES.COM.AU OR FIND US ON facebook logo: FOURNTWENTYPIES Instagram logo: FOURNTWENTY</p> <p>FOURNTWENTY.COM.AU</p>
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Packaging Details					
<b>PACKAGING SPECIFICATION</b>					
Old SKU #	1001219	Customer FG #	NA		
New SKU #	1001219	Site Item no.	0		
Product Description	Aussie Pasties				
Brand	FNT				
<i>PRIMARY PRODUCT (eg Pie, Roll....)</i>					
Individual Piece weight	175	g			
<i>RETAIL PACK (eg Selling Item)</i>					
Retail Pack Weight (Product)	175	g			
Primary Products per Retail Pack	1				
<i>Outer (Corrugated carton)</i>					
Outer Weight (Product) NET	2.10	Kg			
Gross Outer Weight (Product+Packaging)	2.26	Kg			
Retail Packs per Outer	12				
Individual Piece per Outer	12				
Outer Configuration ( H x L x W )	3	x	2	x	2
<i>PRIMARY PACK Dimensions (mm)</i>					
Wrap	255	x	200		
<i>Inner Carton</i>					
Internal Dimensions	0	x	0	x	0
External Dimensions	0	x	0	x	0
<i>OUTER Dimensions (mm)</i>					
Internal Dimensions	265	x	182	x	130
External Dimensions	273	x	190	x	146
<i>PALLET AUS</i>					
Outers Per Layer	24		Layers Per Pallet		7
Outers Per Pallet	168		Pallet Pattern		24S1
Pallet Dimensions (mm) ( L x W x H )	1116	x	1116	x	1152
<i>PALLET (others, e.g. export)</i>					
Outers Per Layer	NA		Layers Per Pallet		NA
Outers Per Pallet	0		Pallet Pattern		NA
Pallet Dimensions (mm) ( L x W x H )	NA	x	NA	x	NA
	AUS		Other		
Pallet NET weight kg	353		0		
Pallet Gross weight kg	430		0		
<i>BARCODES</i>					
	APN (Retail Pack)		93 10114 06015 1		
	TUN (Outer)		193 11008 01219 2		
Pack Part # Inner/Wrap/Sleeve	4005028				
Pack Part # Outer					
Issue Date	4/11/2022				