Form Title	FINISHED PRODUC		
Pattles	Authorised by	Innovation Manager	Kirsten Zadow
0.44	NPD-FRM-004a	12/04/2020	1
	Form No.	Issue Date	Version

1001219 ENT King Size Sources Poll 24 v 190g	Spec. version	2.0
1001218 FNT King Size Sausage Roll 24 x 180g	Effective date	20/12/2022

Product Code	1001218	1001218			
Product Name	FNT Kin	FNT King Size Sausage Roll 24 x 180g			
Product Description	_	THE CLASSIC TASTE OF 100% AUSTRALIAN MEAT WITH SPECIAL SEASONINGS WRAPPED IN GOLDEN PASTRY			
Packaging Description	Individually wrapped sausage roll in printed film, 24 per carton				
Manufacturing Location	Davies Bakery				
APN/TUN	APN	9311008012188	TUN	19311008012185	

Ingredient Listing	Wheat Flour, Water, Meat (17%) (Beef and/or Mutton), Margarine (Vegetable Oils and/or Animal Fat, Water, Salt, Emulsifiers (471, 322 (Soy)), Acidity Regulators (331, 330), Antioxidant (307b), Flavour, Colour (160a)), Breadcrumbs (Wheat Flour, Salt, Emulsifier (471), Yeast, Sugar, Wheat Gluten), Seasoning (Contains Wheat, Soy, Milk, Flavour Enhancer (635), Mineral Salt (339)), Onion, Binder (Contains Wheat, Soy, Mineral Salt (451)), Salt, Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)).		
Product Claims	40% BIGGER*  *Compared to Four 'N Twenty Snack Sausage Roll 125g  100% AUSTRALIAN MEAT		
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY, MILK. MAY CONTAIN: EGG, SESAME.		
Country of Origin	Made in Australia from at least 81% Australian ingredients		

Nutrition Information							
Servings per package	1						
Serving size	180g						
		•	ty per ving	•	Intake** erving)	Avg Qty	per 100g
	Energy	2200	kJ	25	%	1220	kJ
	Protein	13.0	g	26	%	7.2	g
	Fat , total	28.7	g	41	%	16.0	g
	<ul><li>saturated</li></ul>	15.4	g	64	%	8.6	g
	Carbohydrate	50.9	g	16	%	28.3	g
	– sugars	1.8	g	2	%	1.0	g
	Sodium	1130	mg	49	%	625	mg
	**Percentage Daily In 8700kJ. Your daily in energy needs.	•	,		•		

Form Title	FINISHED PRODUC	CT SPECIFICATION	
Pattles	Authorised by	Innovation Manager	Kirsten Zadow
0.44	NPD-FRM-004a	12/04/2020	1
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100121	9 ENT King Size Sources Bell 24 v 190g	Spec. version	2.0
100121	8 FNT King Size Sausage Roll 24 x 180g	Effective date	20/12/2022

Health Star Rating	L 1.5 CHART RATING

Usage Instructions	
Shelf life	18 months (548 days)
Storage instructions	KEEP FROZEN. STORE AT OR BELOW MINUS 18°C. THAW AND STORE BELOW 5°C FOR UP TO 5 DAYS. ONCE THAWED DO NOT REFREEZE. MUST BE COOKED THOROUGHLY BEFORE CONSUMPTION.
Serving Instructions	<ol> <li>CONVENTIONAL OVEN</li> <li>Preheat oven to 180°C (170°C fan forced).</li> <li>Leave sausage roll in pack and place on oven tray.</li> <li>If frozen heat for 30 minutes.</li> <li>If thawed heat for 15 minutes.</li> <li>MICROWAVE OVEN (1200 WATT):</li> <li>Leave sausage roll in pack and place on a microwave safe plate.</li> <li>Place into a microwave oven in the middle of the turntable.</li> <li>Heat on high, if frozen for 2 minutes, if thawed for 1 minute.</li> <li>Allow to stand for 3 minutes before serving.</li> <li>To achieve a crisp texture, place in a preheated oven at 170°C (fan forced) for 5 minutes.</li> <li>CAUTION: FILLING MAY BE VERY HOT.</li> <li>GUIDE ONLY: heating times may vary.</li> </ol>

Contact Information	FOUR'N TWENTY IS A REGISTERED TRADEMARK OF PATTIES FOODS PTY LTD.  - PROUDLY BAKED BY PATTIES FOODS PTY LTD, 161-169 PRINCES HIGHWAY BAIRNSDALE VICTORIA 3875.  FOR FURTHER INFORMATION, CONSUMER COMMENTS OR QUESTIONS PLEASE CALL 1800 650 069 (8AM TILL 5PM MONDAY TO FRIDAY EXCLUDING PUBLIC HOLIDAYS)  INFO@PATTIES.COM.AU OR FIND US ON facebook logo: FOURNTWENTYPIES Instagram logo: FOURNTWENTY
	Instagram logo: FOURNTWENTY FOURNTWENTY.COM.AU

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Patties	NPD-FRM-004a	12/04/2020	1	
	Authorised by	Innovation Manager	Kirsten Zadow	
Form Title	FINISHED PRODUC			

1001010 FNT King Cita Coupage Bell 24 v 100g	Spec. version	2.0
1001218 FNT King Size Sausage Roll 24 x 180g	Effective date	20/12/2022

aging Details						
PACKAGING SPECIFICATIO	N					
Old SKU#		1001218		Customer FG #	NA	
New SKU#		1001218		Site Item no.	0	
Product Description		King Size Sausage Rolls				
Brand		FNT				
PRIMARY PRODUCT (eg Pie	, Roll)					
Individual Piece weight		180	g			
RETAIL PACK (eg Selling Ite	2m)					
Retail Pack Weight (Product)		180	g			
Primary Products per Retail P	ack	1				
Outer (Corrugated carton)						
Outer Weight (Product) NET		4.32	Kg			
Gross Outer Weight (Product-	Packaging)	4.51	Kg			
Retail Packs per Outer		24				
Individual Piece per Outer		24				
Outer Configuration ( H x L x \	N )	4	x	1	x	6
PRIMARY PACK Dimensions	s (mm)	Width		Repeat		
Wrap		190	x	250		
Inner Carton		Length		Width		Height
Internal Dimensions		0	x	0	x	0
External Dimensions		0	X	0	x	0
OUTER Dimensions (mm)		Length		Width		Height
Internal Dimensions		312	х	188	x	156
External Dimensions		320	X	196	x	172
PALLET AUS						
Outers Per Layer		20		Layers Per Pallet		5
Outers Per Pallet		100		Pallet Pattern		20S3
Pallet Dimensions (mm) (L:	xWxH)	1165	х	1165	X	1005
PALLET (others, e.g. export	)					
Outers Per Layer	Outers Per Layer			Layers Per Pallet		NA
Outers Per Pallet		0		Pallet Pattern		NA
Pallet Dimensions (mm) (L:	xWxH)	NA	х	NA	x	NA
		AUS		Other		
Pallet NET weight kg		432		0		
Pallet Gross weight kg		501		0		
BARCODES		APN (Retail Pac	k)	93 11008 01218 8		8 8
		TUN (Outer)		193	11008 0121	8 5
Pack Part # Inner/Wrap/Sleeve		4005032				
Pack Part # Outer		4004771				
Issue Date		4/11/2022				
date code	BEST BEF	ORE	Outer d	ate code	BES	T BEFORE
	DD MMM Y	ΥY		-		MMM/YYYY I
	dd mm line	hh:mm				

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