

	Form No.	Issue Date	Version
	NPD-FRM-004a	12/04/2020	1
	Authorised by	Innovation Manager	Kirsten Zadow
Form Title	FINISHED PRODUCT SPECIFICATION		<i>KZadow</i>

1001211 Four'N Twenty Lite Meat Pie 24 x 175g	Spec. version	3.0
	Effective date	Nov 2020


Product Code	1001211			
Product Name	Four'N Twenty Lite Meat Pie 24 x 175g			
Product Description	The Classic Taste of 100% Australian Beef in Delicious Gravy Wrapped in Reduced Fat Pastry			
Packaging Description	Individually flow wrapped pie in printed wrap. 24 inners to a carton			
Manufacturing Location	161-169 Princes Highway, Bairnsdale, Vic 3875			
APN/TUN	APN	93 11008 01211 9	TUN	193 11008 01211 6

Ingredient Listing	Water, Wheat Flour, Beef (Min 25%), Margarine (Vegetable Oil and / or Animal Fat, Water, Salt, Emulsifiers (471, Soy Lecithin), Acidity Regulators (331, 330), Antioxidant (307b (Soy)), Colour (160a), Flavours), Thickeners (1412, 1422), Seasoning (Contains Wheat , Flavour Enhancer (621)), Textured Soy Protein (Soy , Colour (150a)), Onion, Pastry Mix (Contains Wheat , Mineral Salts (508, 341, 500), Emulsifier (481), Thickener (412)), Mineral Salt (508), Colour (150c), Glaze (Contains Milk , Mineral Salt (450), Colour (160a), Thickener (415)), Pepper, Processing Aid (Contains Wheat).
Product Claims	100% Australian Beef LITE (40% Less fat than Four'N Twenty Classic Meat Pie 175g)
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY, MILK. MAY CONTAIN: EGG.
Country of Origin	 Made in Australia from at least 89% Australian ingredients

Nutrition Information				
Servings per package	1			
Serving size	175g			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
	Energy	1500 kJ	17 %	856 kJ
	Protein	16.0 g	32 %	9.1 g
	Fat , total	14.8 g	21 %	8.4 g
	– saturated	8.0 g	33 %	4.6 g
	Carbohydrate	39.2 g	13 %	22.4 g
	– sugars	1.4 g	1 %	0.8 g
	Sodium	580 mg	25 %	330 mg
	*Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.			


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Health Star Rating	
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Usage Instructions	
Shelf life	18 months (548 days)
Storage instructions	Keep frozen. Store at or below minus 18°C. Thaw and store below 5°C for up to 5 days. Once thawed, do not refreeze. Pies must be cooked thoroughly before consumption.
Serving Instructions	<p>HEATING INSTRUCTIONS</p> <p>CONVENTIONAL OVEN</p> <ol style="list-style-type: none"> Preheat oven to 180°C (170°C fan forced). Leave pie in packaging and place on oven tray. If frozen, heat for 40 to 45 minutes. If thawed, heat for 25 to 30 minutes. <p>MICROWAVE OVEN (1000 WATT)</p> <ol style="list-style-type: none"> Leave pie in packaging and place on a microwave safe plate. Place into a microwave oven in the middle of turntable. Heat on high, if frozen for 3 minutes, if thawed for 2 minutes. Allow pies to stand for 3 minutes before serving. To achieve a crisp texture, place in a preheated oven at 170°C (fan forced) for 5 minutes. <p>AIR FRYER (1500 WATT)</p> <ol style="list-style-type: none"> Preheat Air Fryer to 160°C. Remove pie from packaging and place in air fryer basket. If frozen, heat for 30 to 35 minutes. If thawed, heat for 20 to 25 minutes. <p>CAUTION: FILLING MAY BE VERY HOT. Guide only, heat times may vary.</p>

Contact Information	<p>Four'N Twenty is a registered trademark of Patties Foods Pty Ltd. Est No. 265 Proudly Baked By Patties Foods Pty Ltd. 161-169 Princes Highway Bairnsdale Victoria 3875</p> <p>For further information, consumer comments or questions, please call 1800 650 069 (8am till 5pm Monday to Friday excluding public holidays). Info@patties.com.au or find us on facebook. Facebook: fourntwentypies Instagram: fourntwenty www.fourntwenty.com.au</p>
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Packaging Details					
PACKAGING SPECIFICATION					
Old SKU #	1001211	Customer FG #	NA		
New SKU #	1001211	Site	4		
Product Description	Aussie Meat Pie				
Brand	FNT				
PRIMARY PRODUCT (eg Pie, Roll....)					
Individual Piece weight	175	g			
RETAIL PACK (eg Selling Item)					
Retail Pack Weight (Product)	175	g			
Primary Products per Retail Pack	1				
Outer (Corrugated carton)					
Outer Weight (Product) NET	4.20	Kg			
Gross Outer Weight (Product+Packaging)	4.46	Kg			
Retail Packs per Outer	24				
Individual Piece per Outer	24				
Outer Configuration (H x L x W)	4	x	2	x	3
PRIMARY PACK Dimensions (mm)					
Wrap	Width	Repeat			
	290	x	170		
Inner Carton					
	Length	Width	Height		
Internal Dimensions	0	x	0	x	0
External Dimensions	0	x	0	x	0
OUTER Dimensions (mm)					
	Length	Width	Height		
Internal Dimensions	325	x	217	x	139
External Dimensions	333	x	225	x	155
PALLET AUS					
Outers Per Layer	16	Layers Per Pallet	7		
Outers Per Pallet	112	Pallet Pattern	16S1		
Pallet Dimensions (mm) (L x W x H)	1116	x	1116	x	1235
PALLET (others, e.g. export)					
Outers Per Layer	NA	Layers Per Pallet	NA		
Outers Per Pallet	0	Pallet Pattern	NA		
Pallet Dimensions (mm) (L x W x H)	NA	x	NA	x	NA
	AUS	Other			
Pallet NET weight kg	470	0			
Pallet Gross weight kg	550	0			
BARCODES					
	APN (Retail Pack)	93 11008 01211 9			
	TUN (Outer)	193 11008 01211 6			
Pack Part # Inner/Wrap/Sleeve	4004685				
Pack Part # Outer	4003148				
Issue Date	25/11/2021				
Unit date code	Best Before DD/MMM/YYYY dd mm hh:mm line	Outer date code	Best before DD/MMM/YYYY hh:mm		