

	Form No.	Issue Date	Version
	NPD-FRM-004a	12/04/2020	1
	Authorised by	Innovation Manager	Kirsten Zadow
Form Title	<b>FINISHED PRODUCT SPECIFICATION</b>		<i>KZadow</i>

1000542 Four'N Twenty Philly Cheesesteak Traveller 24 x 160g	Spec. version	3.0
	Effective date	Nov 2020


Product Code	1000542			
Product Name	Four'N Twenty Philly Cheesesteak Traveller 24 x 160g			
Product Description	The Classic Taste Of 100% Australian Beef & Onion Topped with a Delicious Philly Cheesesteak Style Cheese Sauce Wrapped in Golden Pastry			
Packaging Description	Individually flow wrapped Traveller in printed film. 24 inners to a carton			
Manufacturing Location	Patties Bairnsdale			
APN/TUN	APN	93 11008 00542 5	TUN	1 93 11008 00542 2

Ingredient Listing	<b>Wheat</b> Flour, Australian Beef (24%), Water, Cheese Sauce (9%) (Water, Cheddar Cheese ( <b>Milk</b> , Salt, Starter Culture, Enzyme), Provolone Cheese ( <b>Milk</b> , Culture, Salt, Enzymes), Cream Cheese ( <b>Milk</b> , Cream, Salt, Stabiliser (410, 412), Starter Culture), Mineral Salt (452, 339), Thickener (1442), Stabiliser (466), Acidity Regulator (330)), Margarine (Vegetable Oil and / or Animal Fat, Water, Salt, Emulsifiers (471, <b>Soy</b> Lecithin), Acidity Regulators (331, 330), Antioxidant (307b ( <b>Soy</b> )), Colour (160a), Flavours), Onion (3%), Thickener (1422), Carrots, Textured <b>Soy</b> Protein ( <b>Soy</b> , Colour (150a)), Seasoning (Contains <b>Wheat</b> ), Pastry Mix (Contains <b>Wheat</b> , Mineral Salts (508, 341, 500), Emulsifier (481), Thickener (412)), Colour (150c), Mineral Salts (450, 508), Glaze (Contains Mineral Salts (500, 451), Maltodextrin, Sugar, Thickener (415), Colour (160b)), Processing Aid (Contains <b>Wheat</b> ).
Product Claims	-
Allergen Statement	CONTAINS: WHEAT, GLUTEN, MILK, SOY. MAY CONTAIN: EGG.
Country of Origin	 <b>Made in Australia</b> from at least <b>82%</b> Australian ingredients

Nutrition Information				
Servings per package	1			
Serving size	160g			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
	Energy	1460 kJ	17 %	912 kJ
	Protein	15.8 g	32 %	9.9 g
	Fat , total	15.1 g	21 %	9.4 g
	– saturated	8.4 g	33 %	5.2 g
	Carbohydrate	36.5 g	12 %	22.8 g
	– sugars	1.4 g	1 %	0.9 g
	Sodium	720 mg	31 %	447 mg
	*Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.			


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Health Star Rating	
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Usage Instructions	
Shelf life	18 months (548 days)
Storage instructions	Keep frozen. Store at or below minus 18°C. Thaw and store below 5°C for up to 5 days. Once thawed, do not refreeze. Pies must be cooked thoroughly before consumption.
Serving Instructions	<p><b>HEATING INSTRUCTIONS</b></p> <p><b>CONVENTIONAL OVEN</b></p> <ol style="list-style-type: none"> <li>Preheat oven to 180°C (170°C fan forced).</li> <li>Leave pie in packaging and place on oven tray.</li> <li>If frozen, heat for 30 minutes.</li> <li>If thawed, heat for 15 minutes.</li> </ol> <p><b>MICROWAVE OVEN (1000 WATT)</b></p> <ol style="list-style-type: none"> <li>Leave pie in packaging and place on a microwave safe plate.</li> <li>Place into a microwave oven in the middle of turntable.</li> <li>Heat on high, if frozen for 3 minutes, if thawed for 2 minutes.</li> <li>Allow pies to stand for 3 minutes before serving.</li> <li>To achieve a crisp texture, place in a preheated oven at 170°C (fan forced) for 5 minutes.</li> </ol> <p><b>AIR FRYER (1500 WATT)</b></p> <ol style="list-style-type: none"> <li>Preheat Air Fryer to 180°C.</li> <li>Remove pie from packaging and place in air fryer basket.</li> <li>If frozen, heat for 10 minutes.</li> <li>If thawed, heat for 7 minutes.</li> </ol> <p><b>CAUTION: FILLING MAY BE VERY HOT.</b> Guide only, heat times may vary.</p>

Contact Information	<p>Four'n Twenty is a registered trademark of Patties Foods Pty Ltd. Est No. 265 Proudly Baked By Patties Foods Pty Ltd. 161-169 Princes Highway Bairnsdale Victoria 3875</p> <p>For further information, consumer comments or questions, please call 1800 650 069 (8am till 5pm Monday to Friday excluding public holidays). Info@patties.com.au or find us on facebook.</p>
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Facebook: fourntwentypies Instagram: fourntwenty www.fourntwenty.com.au
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### Packaging Details

PACKAGING SPECIFICATION					
Old SKU #	1000542	Customer FG #	NA		
New SKU #	1000542	Site	1		
Product Description	FNT Traveller Philly Cheese Steak 160g				
Brand	FNT				
<b>PRIMARY PRODUCT (eg Pie, Roll....)</b>					
Individual Piece weight	160		g		
<b>RETAIL PACK (eg Selling Item)</b>					
Retail Pack Weight (Product)	160		g		
Primary Products per Retail Pack	1				
<b>Outer (Corrugated carton)</b>					
Outer Weight (Product) NET	3.84		Kg		
Gross Outer Weight (Product+Packaging)	4.06		Kg		
Retail Packs per Outer	24				
Individual Piece per Outer	24				
Outer Configuration ( H x L x W )	4	x	3	x	2
<b>PRIMARY PACK Dimensions (mm)</b>					
Wrap	210	x	215		
<b>Inner Carton</b>					
Internal Dimensions	0	x	0	x	0
External Dimensions	0	x	0	x	0
<b>OUTER Dimensions (mm)</b>					
Internal Dimensions	308	x	202	x	119
External Dimensions	316	x	210	x	135
<b>PALLET AUS</b>					
Outers Per Layer	20		Layers Per Pallet		6
Outers Per Pallet	120		Pallet Pattern		20S2
Pallet Dimensions (mm) ( L x W x H )	1165	x	1165	x	940
<b>PALLET (others, e.g. export)</b>					
Outers Per Layer	NA		Layers Per Pallet		NA
Outers Per Pallet	0		Pallet Pattern		NA
Pallet Dimensions (mm) ( L x W x H )	NA	x	NA	x	NA
	AUS		Other		
Pallet NET weight kg	461		0		
Pallet Gross weight kg	537		0		
<b>BARCODES</b>					
	APN (Retail Pack)		93 11008 00542 5		
	TUN (Outer)		1 93 11008 00542 2		
Pack Part # Inner/Wrap/Sleeve	4004721				
Pack Part # Outer	4003649				
Issue Date	1/12/2021				

Unit date code	Best Before DD/MMM/YYYY line hh:mm dd/mm	Outer date code	Best before DD/MMM/YYYY hh:mm
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