Form Title	FINISHED PRODUCT SPECIFICATION		KZadow
rooms	Authorised by	Innovation Manager	Kirsten Zadow
(Data)	NPD-FRM-004a	12/04/2020	1
	Form No.	Issue Date	Version

1000542 Fourth Twenty Philly Changestock Traveller 24 v 160g	Spec. version	3.0
1000542 Four'N Twenty Philly Cheesesteak Traveller 24 x 160g	Effective date	Nov 2020

Product Code	1000542				
Product Name	Four'N T	Four'N Twenty Philly Cheesesteak Traveller 24 x 160g			
Product Description		The Classic Taste Of 100% Australian Beef & Onion Topped with a Delicious Philly Cheesesteak Style Cheese Sauce Wrapped in Golden Pastry			
Packaging Description	Individua	Individually flow wrapped Traveller in printed film. 24 inners to a carton			
Manufacturing Location	Patties Bairnsdale				
APN/TUN	APN	93 11008 00542 5	TUN	1 93 11008 00542 2	

Ingredient Listing	Wheat Flour, Australian Beef (24%), Water, Cheese Sauce (9%) (Water, Cheddar Cheese (Milk, Salt, Starter Culture, Enzyme), Provolone Cheese (Milk, Culture, Salt, Enzymes), Cream Cheese (Milk, Cream, Salt, Stabiliser (410, 412), Starter Culture), Mineral Salt (452, 339), Thickener (1442), Stabiliser (466), Acidity Regulator (330)), Margarine (Vegetable Oil and / or Animal Fat, Water, Salt, Emulsifiers (471, Soy Lecithin), Acidity Regulators (331, 330), Antioxidant (307b (Soy)), Colour (160a), Flavours), Onion (3%), Thickener (1422), Carrots, Textured Soy Protein (Soy, Colour (150a)), Seasoning (Contains Wheat), Pastry Mix (Contains Wheat, Mineral Salts (508, 341, 500), Emulsifier (481), Thickener (412)), Colour (150c), Mineral Salts (450, 508), Glaze (Contains Mineral Salts (500, 451), Maltodextrin, Sugar, Thickener (415), Colour (160b)), Processing Aid (Contains Wheat).		
Product Claims	-		
Allergen Statement	CONTAINS: WHEAT, GLUTEN, MILK, SOY. MAY CONTAIN: EGG.		
Country of Origin	Made in Australia from at least 82% Australian ingredients		

Nutrition Information							
Servings per package	1						
Serving size	160g						
		Avg Q Ser		•	Intake* erving)	Avg Qty	per 100g
	Energy	1460	kJ	17	%	912	kJ
	Protein	Protein 15.8 g 32 % 9.9 g					
	Fat , total	15.1	g	21	%	9.4	g
	<ul><li>saturated</li></ul>	8.4	g	33	%	5.2	g
	Carbohydrate	36.5	g	12	%	22.8	g
	- sugars	1.4	g	1	%	0.9	g
	Sodium	720	mg	31	%	447	mg
	*Percentage Daily Intakes (%DI) are based on an average adult diet of						
	8700kJ. Your daily intakes may be higher or lower depending on your						
	energy needs.						

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(Data)	NPD-FRM-004a	12/04/2020	1
	Form No.	Issue Date	Version

1000542 Four'N Twenty Philly Cheesesteak Traveller 24 x 160g	Spec. version	3.0
1000342 Four N Twenty Filling Cheesesteak Traveller 24 x 1009	Effective date	Nov 2020

Health Star Rating	HEALTH STAR	
	RATING	

Usage Instructions			
Shelf life	18 months (548 days)		
Storage instructions	Keep frozen. Store at or below minus 18°c. Thaw and store below 5°c for up to 5 days. Once thawed, do not refreeze. Pies must be cooked thoroughly before consumption.		
Serving Instructions	HEATING INSTRUCTIONS CONVENTIONAL OVEN  1. Preheat oven to 180°C (170°C fan forced).  2. Leave pie in packaging and place on oven tray.  3. If frozen, heat for 30 minutes.  4. If thawed, heat for 15 minutes.  MICROWAVE OVEN (1000 WATT)  1. Leave pie in packaging and place on a microwave safe plate.  2. Place into a microwave oven in the middle of turntable.  3. Heat on high, if frozen for 3 minutes, if thawed for 2 minutes.  4. Allow pies to stand for 3 minutes before serving.  5. To achieve a crisp texture, place in a preheated oven at 170°C (fan forced) for 5 minutes.  AIR FRYER (1500 WATT)  1. Preheat Air Fryer to 180°C.  2. Remove pie from packaging and place in air fryer basket.  3. If frozen, heat for 10 minutes.  4. If thawed, heat for 7 minutes.  CAUTION: FILLING MAY BE VERY HOT.  Guide only, heat times may vary.		

	Four'n Twenty is a registered trademark of Patties Foods Pty Ltd.
	Est No. 265
	Proudly Baked By
	Patties Foods Pty Ltd.
Contact Information	161-169 Princes Highway Bairnsdale Victoria 3875
	For further information, consumer comments or questions, please call 1800 650 069 (8am till 5pm Monday to Friday excluding public holidays). Info@patties.com.au or find us on facebook.

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Form Title	FINISHED PRODUCT SPECIFICATION		KZadow
rooms	Authorised by	Innovation Manager	Kirsten Zadow
(D-tri)	NPD-FRM-004a	12/04/2020	1
	Form No. Issue Date		Version

1000542 Four'N Twenty Philly Cheesesteak Traveller 24 x 160g	Spec. version	3.0
	Effective date	Nov 2020

Facebook: fourntwentypies
Instagram: fourntwenty
www.fourntwenty.com.au

PACKAGING SPECIFICATION	Packaging Details							
New SKU #   1000542   Fig # NAL	PACKAGING SPEC	CIFICATION						
New SKU #   1000542   Site	Old SKU#		1000542			NA		
Brand	New SKU #					1		
PRIMARY PRODUCT (eg Pie, Roll)   Individual Piece weight   160   g	Product Description	Product Description		illy Cheese Stea	ak 160g			
Individual Piece weight   160   g	Brand		FNT					
Individual Piece weight	PRIMARY PRODU	CT (eg Pie, Roll)						
Retail Pack Weight (Product)   160			160	g				
Primary Products per Retail Pack   1		_						
Outer (Corrugated carton)           Outer Weight (Product) NET         3.84         Kg           Gross Outer Weight (Product+Packaging)         4.06         Kg           Retail Packs per Outer         24         Counter Configuration (H x L x W)         4         x         3         x         2           Duter Configuration (H x L x W)         4         x         3         x         2           PRIMARY PACK Dimensions (mm)         Width         Repeat         Repeat         210         x         215           Inner Carton         Length         Width         Height         Height         Height         Height         Height         Height         Height         0         x         0         x         0         x         0         x         0         x         0         x         0         x         0         x         0         x         0         x         0         x         0         x         0         x         0         x         0         x         0         x         0         x         0         x         0         x         1         0         x         0         x         0         x         1         0         x <td>Retail Pack Weight</td> <td>(Product)</td> <td>160</td> <td>g</td> <td></td> <td></td> <td></td> <td></td>	Retail Pack Weight	(Product)	160	g				
Outer Weight (Product) NET   3.84	Primary Products p	er Retail Pack	1					
Gross Outer Weight (Product+Packaging)   4.06   Kg	Outer (Corrugated	( carton)						
Retail Packs per Outer	Outer Weight (Prod	uct) NET	3.84	Kg				
Individual Piece per Outer	Gross Outer Weigh	(Product+Packaging)	4.06	Kg				
Outer Configuration ( H x L x W )	Retail Packs per Ou	ter	24					
PRIMARY PACK Dimensions (mm)   Width   Repeat	Individual Piece per	Outer	24					
Wrap	Outer Configuration	(HxLxW)	4	x	3	x		2
Inner Carton	PRIMARY PACK D	imensions (mm)	Width		Repeat			
Internal Dimensions	Wrap		210	x	215			
External Dimensions   0	Inner Carton		Length		Width			Height
OUTER Dimensions (mm)         Length         Width         Height           Internal Dimensions         308         x         202         x         119           External Dimensions         316         x         210         x         135           PALLET AUS         0uters Per Layer         20         Layers Per Pallet         6         0           Outers Per Pallet         120         Pallet Pattern         2052         2           Pallet Dimensions (mm)         (L x W x H )         1165         x         940           PALLET (others, e.g. export)         0         Pallet Pattern         NA           Outers Per Layer         NA         Layers Per Pallet         NA           Outers Per Pallet         0         Pallet Pattern         NA           Pallet Dimensions (mm)         (L x W x H )         NA         x         NA           AUS         Other         NA         NA         NA           Pallet Dimensions (mm)         (L x W x H )         NA         x         NA           AUS         Other         Other         NA         NA           Pallet NET weight kg         461         0         93 11008 00542 5         193 11008 00542 5           TUN (Ou	Internal Dimensions		0	x	0	x		0
Internal Dimensions	External Dimension	s	0	x	0	X		0
External Dimensions   316	OUTER Dimensio	ns (mm)	Length		Width			Height
PALLET AUS	Internal Dimensions		308	х	202	X		119
Outers Per Layer         20         Layers Per Pallet         6           Outers Per Pallet         120         Pallet Pattern         20S2           Pallet Dimensions (mm) (LxWxH)         1165         x         1165         x         940           PALLET (others, e.g. export)         NA         Layers Per Pallet         NA	External Dimension	S	316	x	210	X		135
Outers Per Pallet         120         Pallet Pattern         20S2           Pallet Dimensions (mm) (LxWxH)         1165         x         1165         x         940           PALLET (others, e.g. export)         NA         Layers Per Pallet         NA         NA<	PALLET AUS							
Pallet Dimensions (mm) (LxWxH)   1165   x   1165   x   940	Outers Per Layer		20		Layers Per Pallet			6
PALLET (others, e.g. export)	Outers Per Pallet		120		Pallet Pattern			20S2
Outers Per Layer         NA         Layers Per Pallet         NA           Outers Per Pallet         0         Pallet Pattern         NA           Pallet Dimensions (mm)         (L x W x H )         NA         x         NA         x         NA           Pallet Dimensions (mm)         (L x W x H )         NA         x         NA         x         NA	Pallet Dimensions (	mm) (LxWxH)	1165	х	1165	X		940
Outers Per Pallet         0         Pallet Pattern         NA           Pallet Dimensions (mm)         (L x W x H )         NA         x         NA         x         NA           AUS         Other	PALLET (others, e	.g. export)						
Pallet Dimensions (mm) (LxWxH)	Outers Per Layer		NA		Layers Per Pallet			NA
AUS	Outers Per Pallet		0		Pallet Pattern			NA
Pallet NET weight kg	Pallet Dimensions (	mm) (LxWxH)	NA	x	NA	X		NA
Pallet Gross weight kg   537   0			AUS		Other			
BARCODES   APN (Retail Pack)   93 11008 00542 5   TUN (Outer)   1 93 11008 00542 2	Pallet NET weight k	Pallet NET weight kg			0			
TUN (Outer)   1 93 11008 00542 2	Pallet Gross weight	kg	537		0			
Pack Part # Inner/Wrap/Sleeve 4004721 Pack Part # Outer 4003649 Issue Date 1/12/2021  Unit date code Best Before DD/MMM/YYYY line Outer date code DD/MMM/Y	BARCODES	BARCODES		1)	93	11008 005	542 5	
Pack Part # Outer   4003649   1/12/2021   Unit date code   Best Before   DD/MMM/YYYY line   DD/MMM/Y					1 93	11008 00	542 2	
Unit date code Best Before DD/MMM/YYYY line Outer date code DD/MMM/Y	Pack Part # Inner/V							
Unit date code Best Before DD/MMM/YYYY line Outer date code DD/MMM/Y	Pack Part # Outer							
DD/MMM/YYYY line DD/MMM/Y	Issue Date		1/12/2021					
DD/MMM/YYYY line DD/MMM/Y	Unit date code	Best Before	!	Outer	date code		Best	before
i nn:mm qq/mm		hh:mm dd/n						•

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