

	Form No.	Issue Date	Version
	NPD-FRM-004a	12/04/2020	1
	Authorised by	Innovation Manager	Kirsten Zadow
Form Title	FINISHED PRODUCT SPECIFICATION		<i>KZadow</i>

1000538 Four'N Twenty Beef Cheese Bacon Traveller 24 x 160g	Spec. version	3.0
	Effective date	Nov 2020

Product Code	1000538			
Product Name	Four'N Twenty Beef Cheese Bacon Traveller 24 x 160g			
Product Description	The Classic Taste Of 100% Australian Beef with Cheese & Bacon in Delicious Gravy Wrapped in Golden Flaky Pastry			
Packaging Description	Individually flow wrapped Traveller in printed film. 24 inners to a carton			
Manufacturing Location	161-169 Princes Highway, Bairnsdale, Vic 3875			
APN/TUN	APN	9311008005302	TUN	193 11008 00538 5

Ingredient Listing	Water, Wheat Flour, Beef (16%), Cheese Sauce (9%) (Cheese (Milk , Salt, Culture, Enzyme), Water, Mineral Salts (452, 339), Thickeners (1442, 415), Acidity Regulator (330), Colour (160a), Butyric Acid), Margarine (Vegetable Oil and / or Animal Fat, Water, Salt, Emulsifiers (471, Soy Lecithin), Acidity Regulators (331, 330), Antioxidant (307b (Soy)), Colour (160a), Flavours), Thickeners (1412, 1422), Bacon (2%) (Contains Mineral Salts (451, 450), Preservative (250), Acidity Regulators (325, 262)), Seasoning (Contains Wheat , Soy , Flavour Enhancer (621)), Textured Soy Protein (Soy , Colour (150a)), Bacon Flavoured Chips (Contains Soy , Flavour Enhancer (635), Colours (129, 171)), Bread Crumb (Contains Wheat , Emulsifier (471)), Pastry Mix (Contains Wheat , Mineral Salts (508, 341, 500), Emulsifier (471), Thickener (412)), Parmesan Cheese (Contains Milk), Colour (150c), Mineral Salts (450, 508), Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)), Processing Aid (Contains Wheat).
Product Claims	-
Allergen Statement	CONTAINS: WHEAT, GLUTEN, MILK, SOY. MAY CONTAIN: EGG.
Country of Origin	

Nutrition Information				
Servings per package	1			
Serving size	160g			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
Energy		1450 kJ	17 %	907 kJ
Protein		14.7 g	30 %	9.2 g
Fat , total		15.0 g	21 %	9.4 g
– saturated		8.3 g	33 %	5.2 g
Carbohydrate		37.3 g	12 %	23.3 g
– sugars		1.6 g	2 %	1.0 g
Sodium		820 mg	36 %	510 mg


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*Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.


Health Star Rating	
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Usage Instructions	
Shelf life	18 months (548 days)
Storage instructions	Keep frozen. Store at or below minus 18°C. Thaw and store below 5°C for up to 5 days. Once thawed, do not refreeze. Pies must be cooked thoroughly before consumption.
Serving Instructions	<p>HEATING INSTRUCTIONS</p> <p>CONVENTIONAL OVEN</p> <ol style="list-style-type: none"> Preheat oven to 180°C (170°C fan forced). Leave pie in packaging and place on oven tray. If frozen, heat for 30 minutes. If thawed, heat for 15 minutes. <p>MICROWAVE OVEN (1000 WATT)</p> <ol style="list-style-type: none"> Leave pie in packaging and place on a microwave safe plate. Place into a microwave oven in the middle of turntable. Heat on high, if frozen for 3½ minutes, if thawed for 2 minutes. Allow pies to stand for 3 minutes before serving. To achieve a crisp texture, place in a preheated oven at 170°C (fan forced) for 5 minutes. <p>AIR FRYER (1500 WATT)</p> <ol style="list-style-type: none"> Preheat Air Fryer to 180°C. Remove pie from packaging and place in air fryer basket. If frozen, heat for 10 minutes. If thawed, heat for 7 minutes. <p>Caution: filling may be very hot. Guide only, heat times may vary.</p>

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Contact Information	<p>Four'n Twenty is a registered trademark of Patties Foods Pty Ltd. Est No. 265 Proudly Baked By Patties Foods Pty Ltd. 161-169 Princes Highway Bairnsdale Victoria 3875</p> <p>For further information, consumer comments or questions, please call 1800 650 069 (8am till 5pm Monday to Friday excluding public holidays). Info@patties.com.au or find us on facebook.</p> <p>Facebook: fourntwentypies Instagram: fourntwenty www.fourntwenty.com.au</p>
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Packaging Details					
PACKAGING SPECIFICATION					
Old SKU #	1000538	Customer FG #	NA		
New SKU #	1000538	Site	1		
Product Description	Beef, Cheese & Bacon Traveller Pies				
Brand	FNT				
PRIMARY PRODUCT (eg Pie, Roll....)					
Individual Piece weight	160	g			
RETAIL PACK (eg Selling Item)					
Retail Pack Weight (Product)	160	g			
Primary Products per Retail Pack	1				
Outer (Corrugated carton)					
Outer Weight (Product) NET	3.84	Kg			
Gross Outer Weight (Product+Packaging)	4.06	Kg			
Retail Packs per Outer	24				
Individual Piece per Outer	24				
Outer Configuration (H x L x W)	4	x	3	x	2
PRIMARY PACK Dimensions (mm)					
		Width	Repeat		
Wrap	210	x	215		
Inner Carton					
		Length	Width		Height
Internal Dimensions	0	x	0	x	0
External Dimensions	0	x	0	x	0
OUTER Dimensions (mm)					
		Length	Width		Height
Internal Dimensions	308	x	202	x	119
External Dimensions	316	x	210	x	135
PALLET AUS					
Outers Per Layer	20	Layers Per Pallet		6	
Outers Per Pallet	120	Pallet Pattern		20S2	
Pallet Dimensions (mm) (L x W x H)	1156	x	1156	x	940
PALLET (others, e.g. export)					
Outers Per Layer	NA	Layers Per Pallet		NA	
Outers Per Pallet	0	Pallet Pattern		NA	
Pallet Dimensions (mm) (L x W x H)	NA	x	NA	x	NA
	AUS	Other			
Pallet NET weight kg	461	0			
Pallet Gross weight kg	537	0			
BARCODES					
		APN (Retail Pack)	9311008005302		
		TUN (Outer)	193 11008 00538 5		
Pack Part # Inner/Wrap/Sleeve	4004687				
Pack Part # Outer	4003620				
Issue Date	25/11/2021				
Unit date code	Best Before DD/MMM/YYYY dd mm hh:mm line		Outer date code		Best before DD/MMM/YYYY hh:mm