

	Form No.	Issue Date	Version
	NPD-FRM-004a	12/04/2020	1
	Authorised by	Innovation Manager	Kirsten Zadow
Form Title	FINISHED PRODUCT SPECIFICATION		<i>KZadow</i>

1000520 Four'N Twenty Traveller Meat Pie 24 x 160g	Spec. version	3.0
	Effective date	Nov 2020


Product Code	1000520			
Product Name	Four'N Twenty Traveller Meat Pie 24 x 160g			
Product Description	The Classic Taste Of 100% Australian Meat in Delicious Gravy Wrapped in Golden Pastry			
Packaging Description	Individually flow wrapped traveller in printed film. 24 inners to a carton			
Manufacturing Location & Line	Patties Bairnsdale			
APN/TUN	APN	93 11008 00520 3	TUN	193 11008 00520 0

Ingredient Listing	Water, Wheat Flour, Beef (Min 25%), Margarine (Vegetable Oil and / or Animal Fat, Water, Salt, Emulsifiers (471, Soy Lecithin), Acidity Regulators (331, 330), Antioxidant (307b (Soy)), Thickeners (1412, 1422), Seasoning (Contains Wheat , Flavour Enhancer (621)), Textured Soy Protein (Soy , Colour (150a)), Onion, Mineral Salts (508, 450), Pastry Mix (Contains Wheat , Mineral Salts (508, 341, 500), Emulsifier (481), Thickener (412)), Colour (150c), Pepper, Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)), Processing Aid (Contains Wheat).
Product Claims	-
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY. MAY CONTAIN: MILK, EGG.
Country of Origin	

Nutrition Information				
Servings per package	1			
Serving size	160g			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
	Energy	1390 kJ	16 %	871 kJ
	Protein	14.8 g	30 %	9.2 g
	Fat , total	13.5 g	20 %	8.5 g
	– saturated	7.1 g	29 %	4.5 g
	Carbohydrate	36.9 g	12 %	23.1 g
	– sugars	1.2 g	1 %	0.8 g
	Sodium	510 mg	22 %	317 mg
	*Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.			


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Health Star Rating	
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Usage Instructions	
Shelf life	18 months (548 days)
Storage instructions	Keep frozen. Store at or below minus 18°C. Thaw and store below 5°C for up to 5 days. Once thawed, do not refreeze. Pies must be cooked thoroughly before consumption.
Serving Instructions	<p>HEATING INSTRUCTIONS</p> <p>CONVENTIONAL OVEN</p> <ol style="list-style-type: none"> Preheat oven to 180°C (170°C fan forced). Leave pie in packaging and place on oven tray. If frozen, heat for 30 minutes. If thawed, heat for 15 minutes. <p>MICROWAVE OVEN (1000 WATT)</p> <ol style="list-style-type: none"> Leave pie in packaging and place on a microwave safe plate. Place into a microwave oven in the middle of turntable. Heat on high, if frozen for 3 minutes, if thawed for 2 minutes. Allow pies to stand for 3 minutes before serving. To achieve a crisp texture, place in a preheated oven at 170°C (fan forced) for 5 minutes. <p>AIR FRYER (1500 WATT)</p> <ol style="list-style-type: none"> Preheat Air Fryer to 180°C. Remove pie from packaging and place in air fryer basket. If frozen, heat for 10 minutes. If thawed, heat for 7 minutes. <p>CAUTION: FILLING MAY BE VERY HOT. Guide only, heat times may vary.</p>

Contact Information	<p>Four'n Twenty is a registered trademark of Patties Foods Pty Ltd. Est No. 265 Proudly Baked By Patties Foods Pty Ltd. 161-169 Princes Highway Bairnsdale Victoria 3875 For further information, consumer comments or questions, please call 1800 650 069 (8am till 5pm Monday to Friday excluding public holidays). Info@patties.com.au or find us on facebook. Facebook: fourntwentypies Instagram: fourntwenty www.fourntwenty.com.au</p>
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Packaging Details					
PACKAGING SPECIFICATION					
Old SKU #	1000520	Customer FG #	NA		
New SKU #	1000520	Site	1		
Product Description	FNT Traveller Pies 24x160g				
Brand	FNT				
<i>PRIMARY PRODUCT (eg Pie, Roll....)</i>					
Individual Piece weight	160	g			
<i>RETAIL PACK (eg Selling Item)</i>					
Retail Pack Weight (Product)	160	g			
Primary Products per Retail Pack	1				
<i>Outer (Corrugated carton)</i>					
Outer Weight (Product) NET	3.84	Kg			
Gross Outer Weight (Product+Packaging)	4.06	Kg			
Retail Packs per Outer	24				
Individual Piece per Outer	24				
Outer Configuration (H x L x W)	4	x	3	x	2
<i>PRIMARY PACK Dimensions (mm)</i>					
Wrap	Width	Repeat			
	210	x	215		
<i>Inner Carton</i>					
	Length	Width		Height	
Internal Dimensions	0	x	0	x	0
External Dimensions	0	x	0	x	0
<i>OUTER Dimensions (mm)</i>					
	Length	Width		Height	
Internal Dimensions	308	x	202	x	122
External Dimensions	316	x	210	x	138
<i>PALLET AUS</i>					
Outers Per Layer	20	Layers Per Pallet		6	
Outers Per Pallet	120	Pallet Pattern		20S2	
Pallet Dimensions (mm) (L x W x H)	1156	x	1156	x	958
<i>PALLET (others, e.g. export)</i>					
Outers Per Layer	NA	Layers Per Pallet		NA	
Outers Per Pallet	0	Pallet Pattern		NA	
Pallet Dimensions (mm) (L x W x H)	NA	x	NA	x	NA
	AUS	Other			
Pallet NET weight kg	461	0			
Pallet Gross weight kg	537	0			
<i>BARCODES</i>					
	APN (Retail Pack)	93 11008 00520 3			
	TUN (Outer)	193 11008 00520 0			
Pack Part # Inner/Wrap/Sleeve	4004686				
Pack Part # Outer	4003618				
Issue Date	25/11/2021				
Unit date code	Best Before DD/MMM/YYYY dd mm hh:mm line	Outer date code	Best before DD/MMM/YYYY hh:mm		