
	Form No.	Issue Date	Version
	NPD-FRM-004a	12/04/2020	1
	Authorised by	Innovation Manager	Kirsten Zadow
Form Title	FINISHED PRODUCT SPECIFICATION		<i>KZadow</i>

1000515 Four'N Twenty Hungry Man Pie 12 x 280g	Spec. version	3.0
	Effective date	22/12/2021


Product Code	1000515		
Product Name	Four'N Twenty Hungry Man Pie 12 x 280g		
Product Description	The Classic Taste Of 100% Australian Meat in Delicious Gravy Wrapped in Golden Flaky Pastry		
Packaging Description	Individually flow wrapped pie in printed film. 12 inners to a carton		
Manufacturing Location	161-169 Princes Highway, Bairnsdale, VIC, 3875		
APN/TUN	APN	9311008005159	TUN 19311008005156

Ingredient Listing	Water, Meat (Min 25%) (Beef, and / or Mutton), Wheat Flour, Margarine (Vegetable Oil and / or Animal Fat, Water, Salt, Emulsifiers (471, Soy Lecithin), Acidity Regulators (331, 330), Antioxidant (307b (Soy)), Colour (160a), Flavours), Thickeners (1422, 1412), Carrots, Textured Soy Protein (Soy , Colour (150a)), Seasoning (Contains Wheat), Pastry Mix (Contains Wheat , Mineral Salts (500, 341), Emulsifier (481), Thickener (412)), Onion, Colour (150c), Salt, Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)), Processing Aid (Contains Wheat).
Product Claims	60% BIGGER* *Compared to Four'N Twenty Classic Meat Pie 175g
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY. MAY CONTAIN: EGG, MILK.
Country of Origin	

Nutrition Information				
Servings per package	1			
Serving size	280g			
		AVERAGE QUANTITY PER SERVING	% DI** (PER SERVING)	AVERAGE QUANTITY PER 100G
	Energy	2860 kJ	33 %	1020 kJ
	Protein	21.8 g	44 %	7.8 g
	Fat , total	38.9 g	56 %	13.9 g
	– saturated	20.4 g	85 %	7.3 g
	Carbohydrate	59.9 g	19 %	21.4 g
	– sugars	3.9 g	4 %	1.4 g
	Sodium	1360 mg	59 %	487 mg
**Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.				


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Health Star Rating	
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Usage Instructions	
Shelf life	18 months (548 days)
Storage instructions	KEEP FROZEN. STORE AT OR BELOW MINUS 18°C. THAW AND STORE BELOW 5°C FOR UP TO 5 DAYS. ONCE THAWED, DO NOT REFREEZE. PIES MUST BE COOKED THOROUGHLY BEFORE CONSUMPTION.
Serving Instructions	HEATING INSTRUCTIONS CONVENTIONAL OVEN <ol style="list-style-type: none"> Preheat oven to 180°C (170°C fan forced). Leave pie in packaging and place on oven tray. If frozen, heat for 50 to 60 minutes. If thawed, heat for 30 to 35 minutes. MICROWAVE OVEN (1000 WATT) <ol style="list-style-type: none"> Leave pie in packaging and place on a microwave safe plate. Place into a microwave oven in the middle of turntable. Heat on high, if frozen for 3½ minutes, if thawed for 2 minutes. Allow pies to stand for 3 minutes before serving. To achieve a crisp texture, place in a preheated oven at 170°C (fan forced) for 5 minutes. AIR FRYER (1500 WATT) <ol style="list-style-type: none"> Preheat Air Fryer to 170°C. Remove pie from packaging and place in air fryer basket. If frozen, heat for 40 to 45 minutes. If thawed, heat for 30 to 35 minutes. CAUTION: FILLING MAY BE VERY HOT. Guide only, heat times may vary.

Contact Information	<p>Four'N Twenty is a registered trademark of Patties Foods Pty Ltd. Est No. 265 Proudly Baked By Patties Foods Pty Ltd. 161-169 Princes Highway Bairnsdale Victoria 3875</p> <p>For further information, consumer comments or questions, please call 1800 650 069 (8am till 5pm Monday to Friday excluding public holidays). Info@patties.com.au or find us on facebook.</p>
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Facebook: fourntwentypies Instagram: fourntwenty www.fourntwenty.com.au

Packaging Details

PACKAGING SPECIFICATION					
Old SKU #	1000515	Customer FG #	NA		
New SKU #	1000515	Site	33		
Product Description	Hungry Man Pies				
Brand	FNT				
PRIMARY PRODUCT (eg Pie, Roll...)					
Individual Piece weight	280	g			
RETAIL PACK (eg Selling Item)					
Retail Pack Weight (Product)	280	g			
Primary Products per Retail Pack	1				
Outer (Corrugated carton)					
Outer Weight (Product) NET	3.36	Kg			
Gross Outer Weight (Product+Packaging)	3.60	Kg			
Retail Packs per Outer	12				
Individual Piece per Outer	12				
Outer Configuration (H x L x W)	3	x	2	x	2
PRIMARY PACK Dimensions (mm)					
Wrap	Width	Repeat			
	330	x	180		
Inner Carton					
	Length	Width	Height		
Internal Dimensions	0	x	0	x	0
External Dimensions	0	x	0	x	0
OUTER Dimensions (mm)					
	Length	Width	Height		
Internal Dimensions	260	x	260	x	121
External Dimensions	268	x	268	x	135
PALLET AUS					
Outers Per Layer	16		Layers Per Pallet		8
Outers Per Pallet	128		Pallet Pattern		16S1
Pallet Dimensions (mm) (L x W x H)	1072	x	1072	x	1210
PALLET (others, e.g. export)					
Outers Per Layer	NA		Layers Per Pallet		NA
Outers Per Pallet	0		Pallet Pattern		NA
Pallet Dimensions (mm) (L x W x H)	NA	x	NA	x	NA
	AUS		Other		
Pallet NET weight kg	430		0		
Pallet Gross weight kg	511		0		
BARCODES					
	APN (Retail Pack)	93 11008 00515 9			
	TUN (Outer)	193 11008 00515 6			
Pack Part # Inner/Wrap/Sleeve	4004678				
Pack Part # Outer	4003094				
Issue Date	25/11/2021				

Unit date code	Best Before DD/MMM/YY dd mm hh:mm line	Outer date code	Best before DDMMYYYY line hh:mm
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